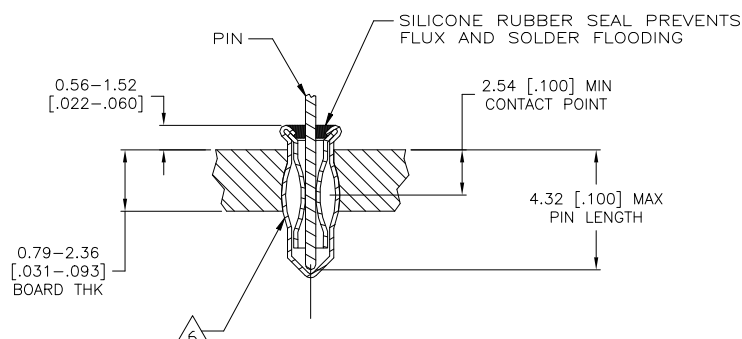
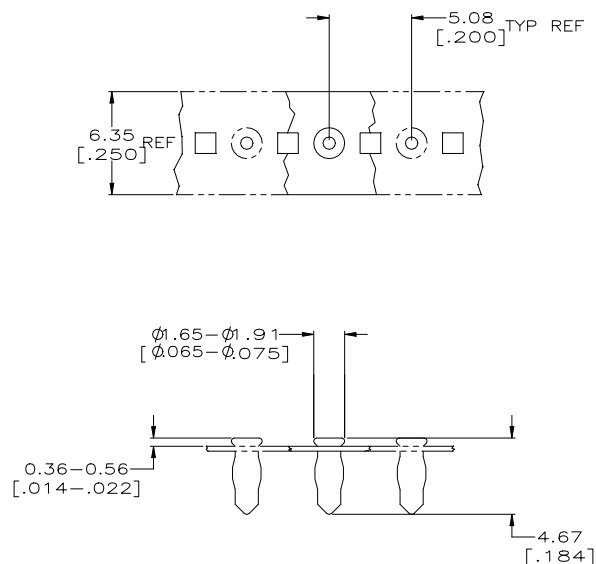


P	U/R	DESCRIPTION	DATE	DWN	APD
B		REVISED PER ECO-21-002295	18FEB2021	ES	SZ



- 1 MATERIAL:
EYELET - COPPER PER ASTM B 152
SPRING - BERYLLIUM COPPER PER ASTM B 194
SEALANT - SILICONE RUBBER
- 2 TIN PLATE PER ASTM B 545, 0.00254 [.000100] MIN THK.
- 3 GOLD PLATE PER ASTM B 488, 0.00076 [.000030] MIN THK ON CONTACT AREA.
- 4 PACKAGED, 50,000 PER REEL
- 5 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- 6 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS Ø1.32 [Ø.052] MINIMUM, +0.08 [.003] MAX. PRIOR TO SOLDERING.
- 7 PACKAGED, 10,000 PER REEL
- 8 LOOSE PIECE PACKAGED

OBSOLETE	2.54-4.32 [.100-.170]	Ø0.36-Ø0.66 [Ø.014-Ø.026]	TIN 2	TIN 2	2-5645955-1
	2.54-4.32 [.100-.170]	Ø0.36-Ø0.66 [Ø.014-Ø.026]	GOLD 3	TIN 2	1-5645955-2
	2.54-4.32 [.100-.170]	Ø0.36-Ø0.66 [Ø.014-Ø.026]	TIN 2	TIN 2	1-5645955-1
	2.54-4.32 [.100-.170]	Ø0.36-Ø0.66 [Ø.014-Ø.026]	GOLD 3	TIN 2	5645955-2
LENGTH		DIA 5	SPRING	EYELET	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. POLIGNONE 25JAN06	TE Connectivity		
DIMENSIONS: mm [INCHES]		OK J. HAVENER 25JAN06			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APD J. HAVENER 25JAN06	NAME MINIATURE SPRING SOCKET ASSY SERIES 2 LONG WITH SEALANT		
0 PLC ± -		PRODUCT SPEC 108-14008			
1 PLC ± -		APPLICATION SPEC 114-26004	SIZE CAGE CODE DRAWING NO		RESTRICTED TO
2 PLC ± -		WEIGHT 0	A2 00779 C=5645955		REV B
3 PLC ± 0.20[.008]		CUSTOMER DRAWING	SCALE 1:1		SHEET 1 of 1
4 PLC ± A					
ANGLES					
FINISH					
SEE TABLE					