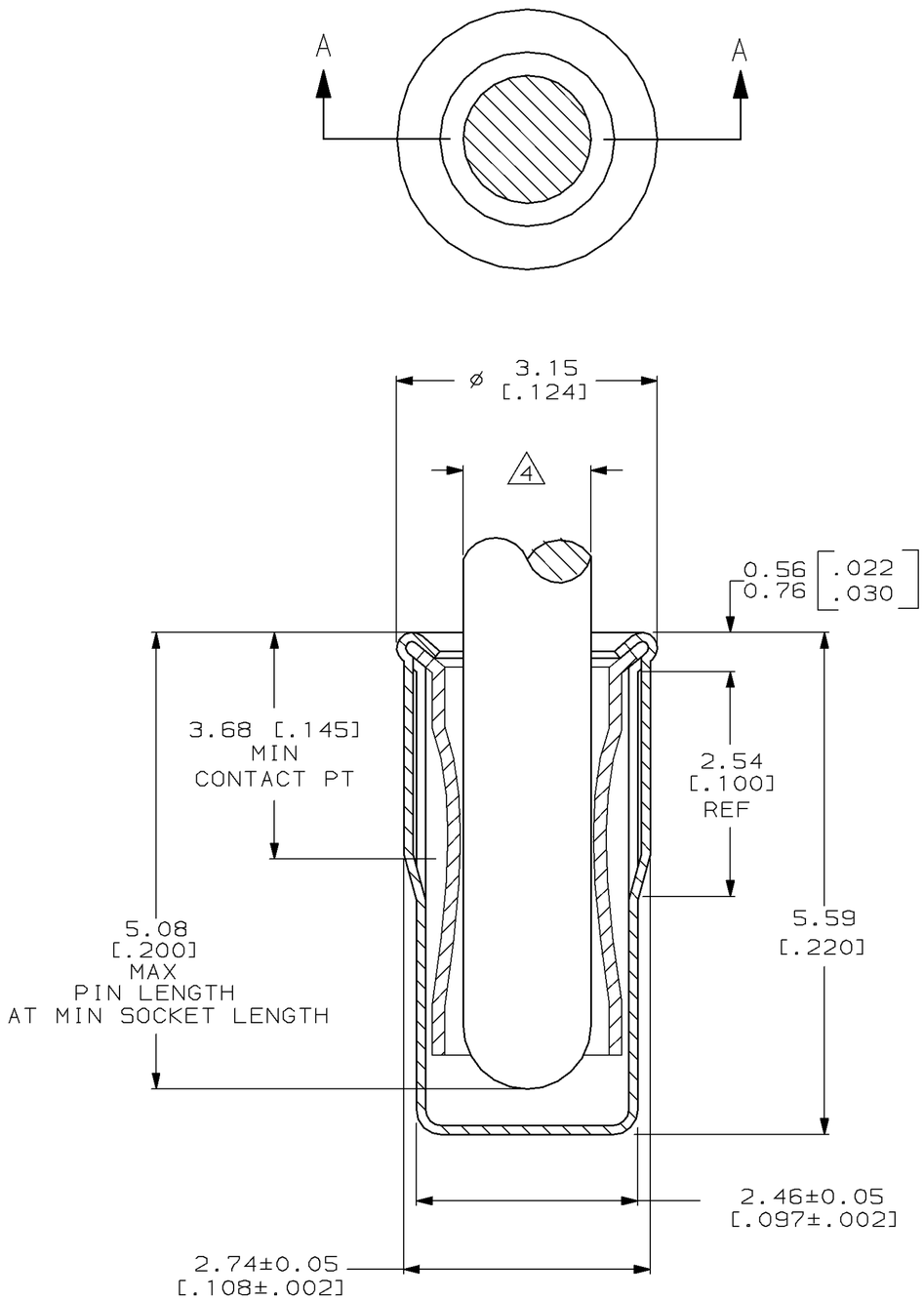
DRAWING MADE IN THIRD ANGLE PROJECTION

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LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
AG	53				C	REVISED PER 0030-0159-96	5-17-95	RT



SECTION A–A

1. PLATING: SPRING; GOLD, 0.00076 [.000030] THK MIN PER MIL-G-45204, TYPE II. EYELET; TIN 0.00254 [.000100] THK MIN PER MIL-T-10727.
2. RECOMMENDED HOLE SIZES PLATED OR UNPLATED: MACHINE INSERTION; 2.62±0.08 [.103±.003].
3. TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.05 [.002] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
4. RECOMMENDED PIN DIA 1.47-1.57 [.058-.062].

645512-1 AS SHOWN

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± 0.20 [.008] ANGLES ± -	DR K.SALMON 4-18-90 CHK - R.MILLER 4-18-90 APPD - F.BOYD 4-18-90 APPD - - PRODUCT SPEC -	PART NO AMP Incorporated Harrisburg, PA 17105-3608 NAME ASSEMBLY, SOCKET, SPRING, MINIATURE SERIES 5
MATERIAL SPRING; BERYLLIUM COPPER QQ-C-533 EYELET; COPPER QQ-C-576	APPLICATION SPEC -	SIZE C CAGE CODE 00779 DRAWING NO 645512
FINISH 1	WEIGHT _	SCALE 20:1 SHEET 1OF1

CUSTOMER DRAWING

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