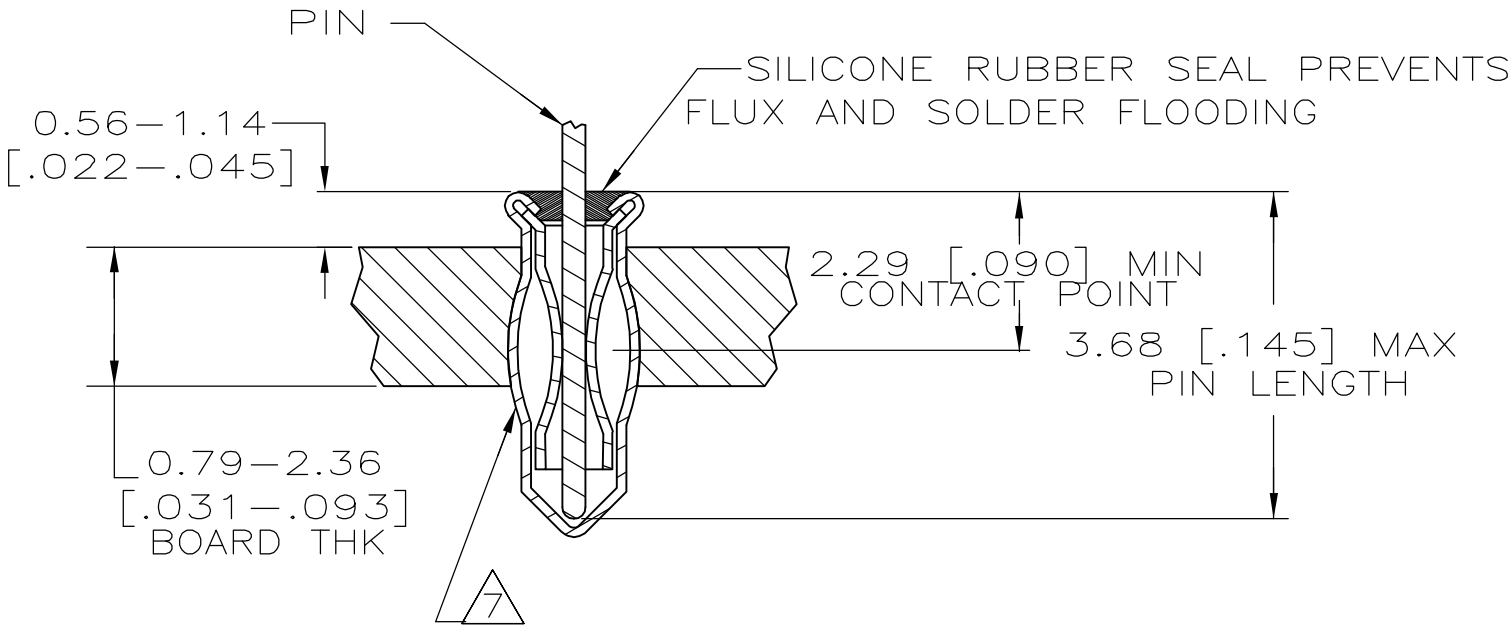
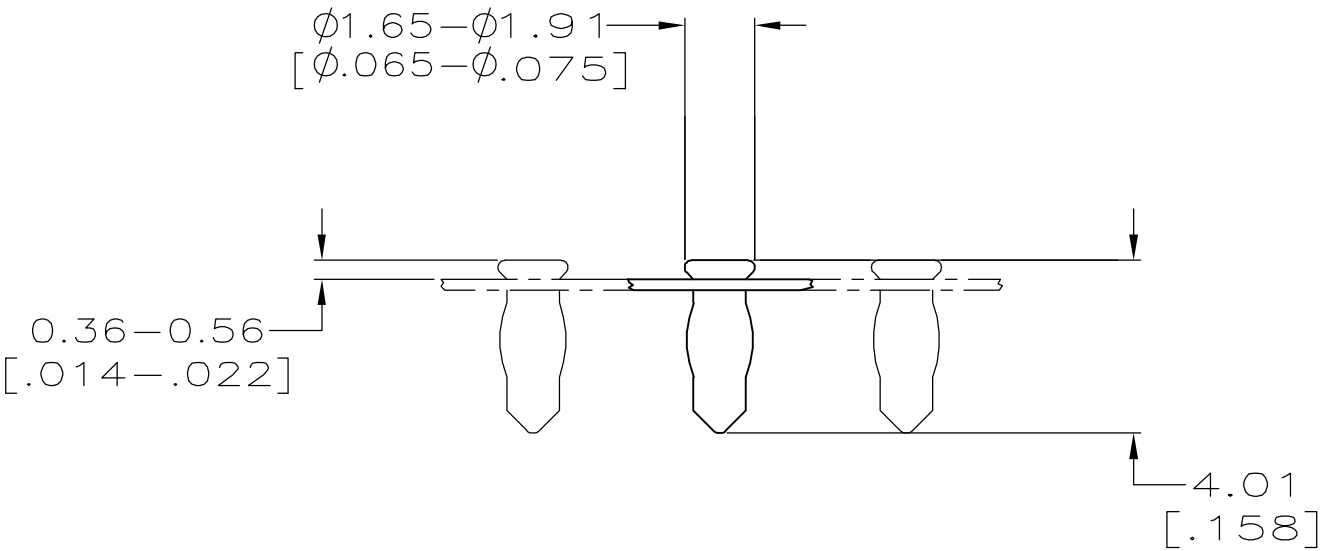
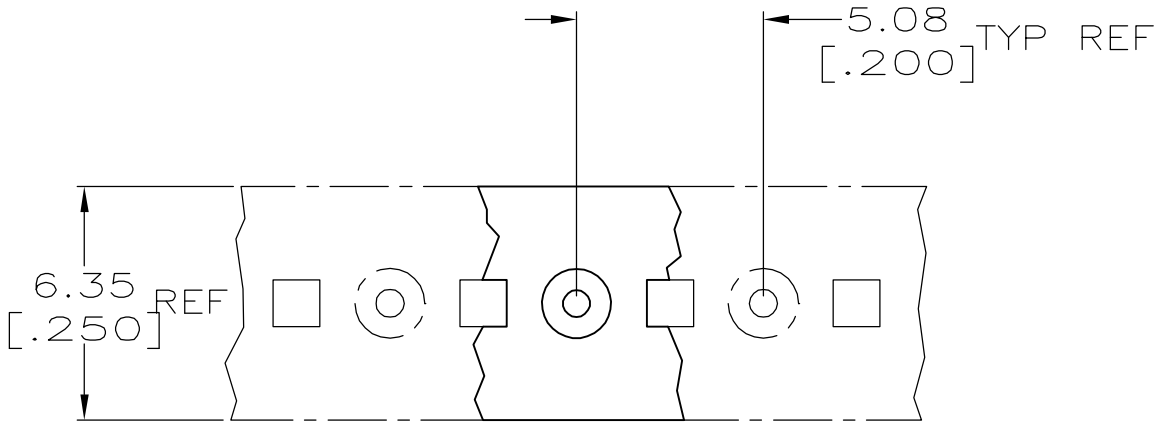


LOC		DIST				REVISIONS			
AG		53		P	F	ZONE	LTR	DESCRIPTION	DATE
							F1	REV PER ECO-06-018763	07FEB07
									JCH



- 1 MATERIAL:
EYELET - COPPER (QQ-C-576)
SPRING - BERYLLIUM COPPER (QQ-C-533)
SEALANT - SILICONE RUBBER
- 2 TIN PLATE (MIL-T-10727)0.00381 [.000150] MIN THK.
- 3 TIN PLATE(MIL-T-10727)0.00254 [.000100] MIN THK.
- 4 GOLD PL(MIL-G-45204)0.00076 [.000030] MIN THK ON CONTACT AREA.
- 5 PACKAGED 50,000 PER REEL
- 6 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- 7 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS $\phi 1.32$ [$\phi 0.52$] MINIMUM, +0.08 [.003] MAX. PRIOR TO SOLDERING.
- 8 PACKAGED 10,000 PER REEL

OBSOLETE	2.29-3.68 [.090-.145]	00.36-00.56 [0.014-0.022]	GOLD 4	TIN 2	8 1-645953-5
	2.29-3.68 [.090-.145]	00.51-00.66 [0.020-0.026]	GOLD 4	TIN 2	8 1-645953-2
OBSOLETE	2.29-3.68 [.090-.145]	00.51-00.66 [0.020-0.026]	TIN 3	TIN 2	8 1-645953-1
OBSOLETE	2.29-3.68 [.090-.145]	00.36-00.56 [0.014-0.022]	GOLD 4	TIN 2	5 645953-5
OBSOLETE	2.29-3.68 [.090-.145]	00.51-00.66 [0.020-0.026]	GOLD 4	TIN 2	5 645953-2
OBSOLETE	2.29-3.68 [.090-.145]	00.51-00.66 [0.020-0.026]	TIN 3	TIN 2	5 645953-1

		LENGTH	DIA	PIN	FINISH	PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON :		DR 12-20-82 M.BOWERS					
2 PLC DEC ± -		CHK 6-10-85 P.MUTZABAUGH					
3 PLC DEC ± 0.20[.008]		APPD 6-10-85 G.D.MILLER					
ANGLES ± -		APPD 6-10-85 ER.RALSTON					
MATERIAL		PRODUCT SPEC					
FINISH		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO		
SEE TABLE		114-26004	C	00779	C-645953		
		WEIGHT	SCALE	NTS		SHEET	1 OF 1
		-					