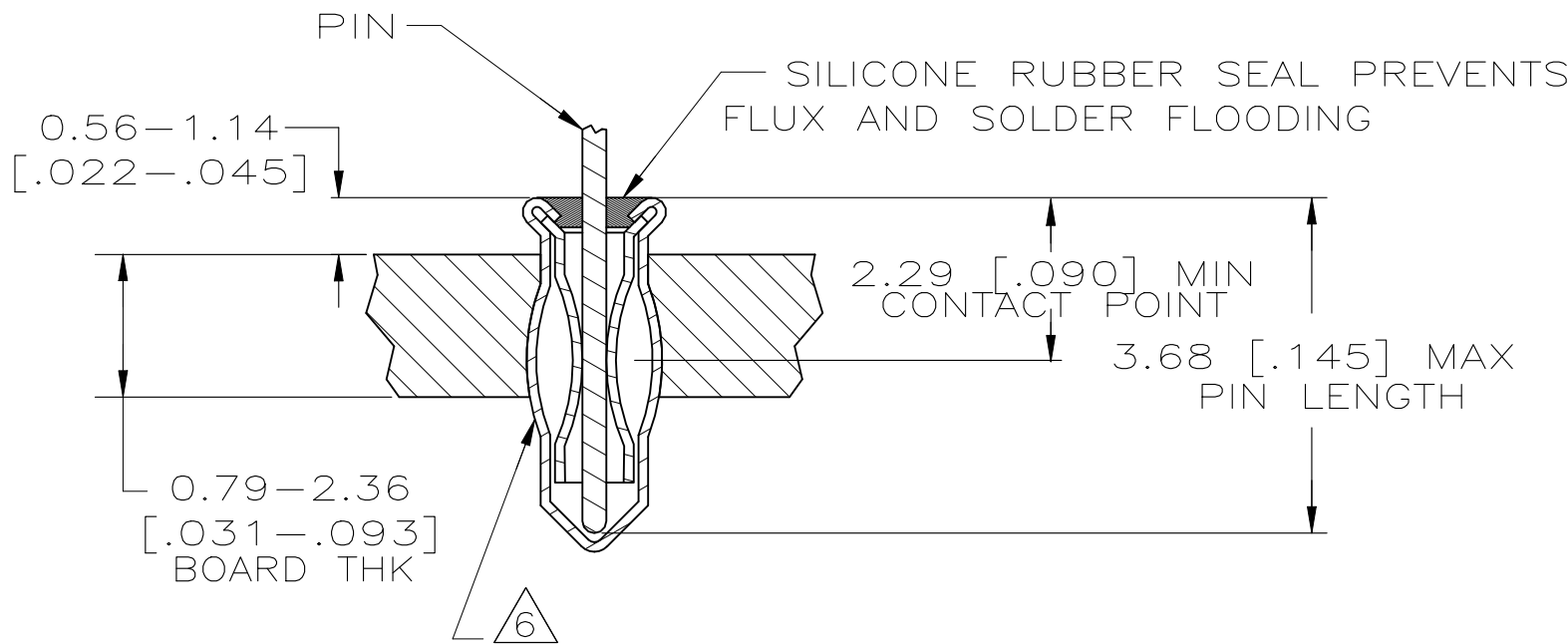
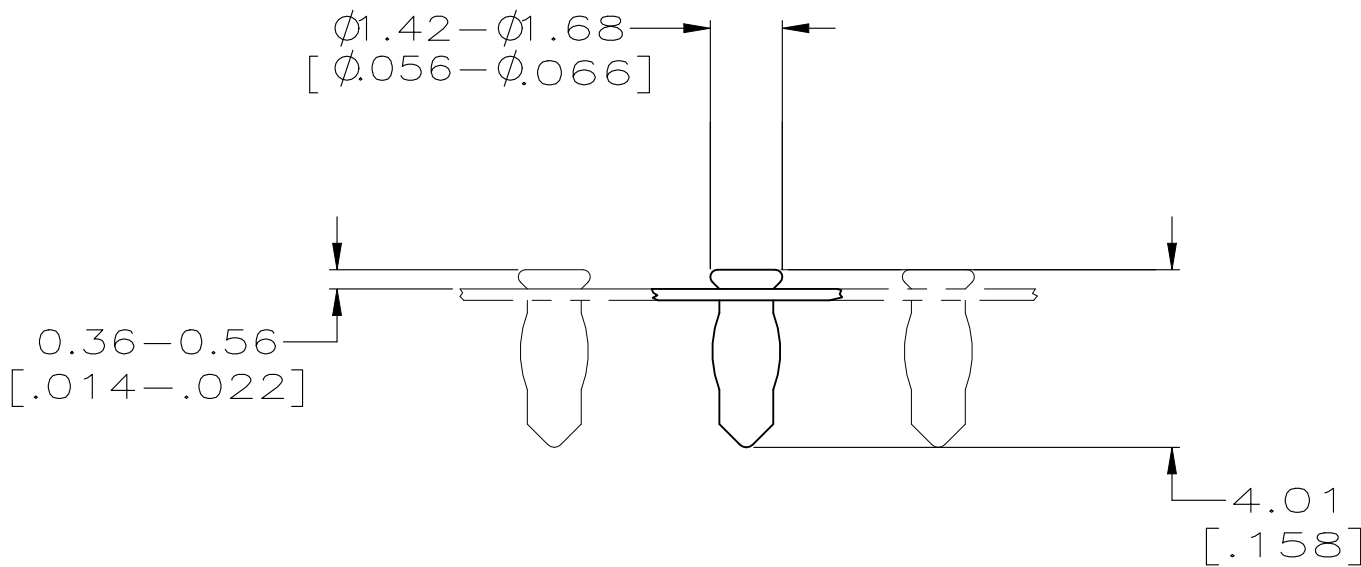
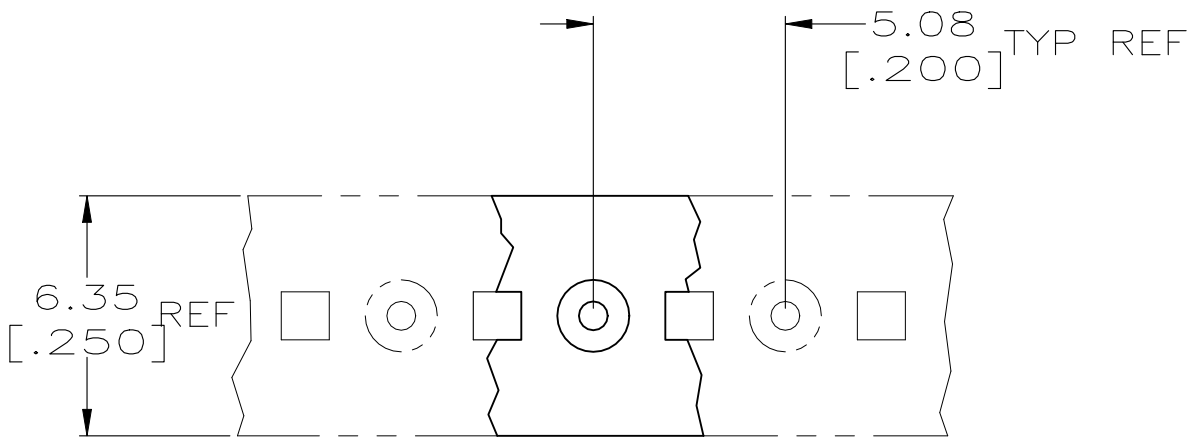
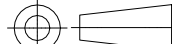


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	REVISED PER ECN-22-182178	02NOV2022	PT	SZ



- 1 MATERIAL:
EYELET - COPPER PER ASTM B 152
SPRING - BERYLLIUM COPPER PER ASTM B 194
SEALANT - SILICONE RUBBER
- 2 TIN PLATE PER ASTM B 545, [.000100] MIN THK.
- 3 GOLD PLATE PER ASTM B 488, 0.00076 [.000030] MIN THK ON CONTACT AREA.
- 4 PACKAGED 50,000 PER REEL
- 5 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- 6 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS Ø1.07 [Ø.042] MINIMUM, +0.08 [.003] MAX. PRIOR TO SOLDERING.
- 7 PACKAGED 10,000 PER REEL
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

8 OBSOLETE	2.29-3.68 [.090-.145]	Ø.38-Ø.53 [.015-.021]	GOLD 3	TIN 2	7 1-5645947-6
	2.29-3.68 [.090-.145]	Ø.30-Ø.46 [Ø.012-Ø.018]	GOLD 3	TIN 2	7 1-5645947-5
	2.29-3.68 [.090-.145]	Ø.38-Ø.53 [Ø.015-Ø.021]	GOLD 3	TIN 2	7 1-5645947-2
	2.29-3.68 [.090-.145]	Ø.38-Ø.53 [Ø.015-Ø.021]	GOLD 3	TIN 2	4 5645947-2
	2.29-3.68 [.090-.145]	Ø.38-Ø.53 [Ø.015-Ø.021]	TIN 2	TIN 2	4 5645947-1
LENGTH		DIA	FINISH		PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. POLIGNONE 26JAN06							
DIMENSIONS: mm [INCHES]		CHK J. HAVENER 26JAN06							
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. HAVENER 26JAN06	NAME MINIATURE SPRING SOCKET ASSY SERIES 1 SHORT WITH SEALANT					
	0 PLC ± -		PRODUCT SPEC						
	1 PLC ± -		108-14008						
	2 PLC ± -		APPLICATION SPEC						
	3 PLC ± 0.20[.008]		114-26004						
	4 PLC ± -		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
	ANGLES ± -		0.000000	A2	00779	C=5645947	—		
	FINISH		CUSTOMER DRAWING						
	SEE TABLE								
				SCALE	10:1	SHEET	1 of 1	REV	A