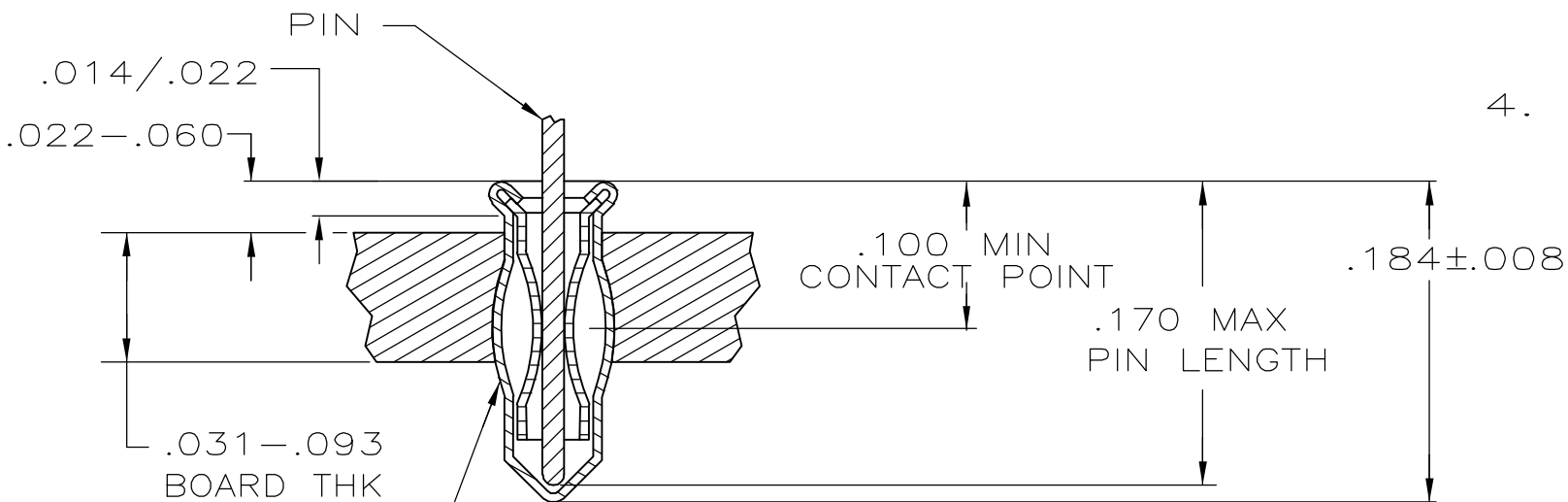
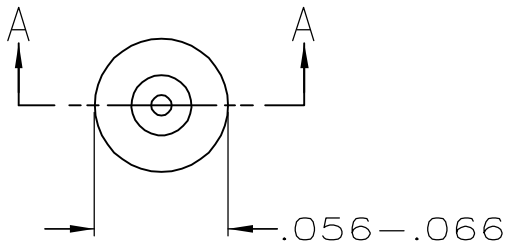


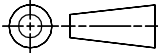
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AG	53		F1	REVISED PER ECO-06-018765	13APR07	DH	DB

1. MATERIAL:
EYELET - COPPER (QQ-C-576)
SPRING - BERYLLIUM COPPER (QQ-C-533)
2. PLATING:
TIN (MIL-T-10727) .000150 MIN THK
GOLD (MIL-G-45204) .000030 MIN THK OVER NICKEL (QQ-N-290) .000011 MIN THK ON CONTACT AREA.
3. TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED .004 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
4. HOLE SIZE FOR HAND INSERTION 0.043-0.046



SECTION A-A

OBSOLETE	.100/.170	.012/.021	GOLD	TIN	645946-2
			TIN		645946-1
	LENGTH	DIA 	SPRING	EYELET	PART NO
	PIN		FINISH		
	NO. 1 SERIES LONG				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. BOWERS 12-10-82	AMP AMP Incorporated Harrisburg, PA 17105-3608					
		CHK P. MUTZABAUGH 6-10-85						
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD G.D. MILLER 6-10-85	NAME					
	0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±-	PRODUCT SPEC	MINIATURE SPRING SOCKET ASSEMBLY					
		—						
		APPLICATION SPEC						
MATERIAL —	FINISH —	—	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO	
		WEIGHT —	A3	00779	C- 645946		—	
CUSTOMER DRAWING					SCALE NTS	SHEET 1	OF 1	REV F1