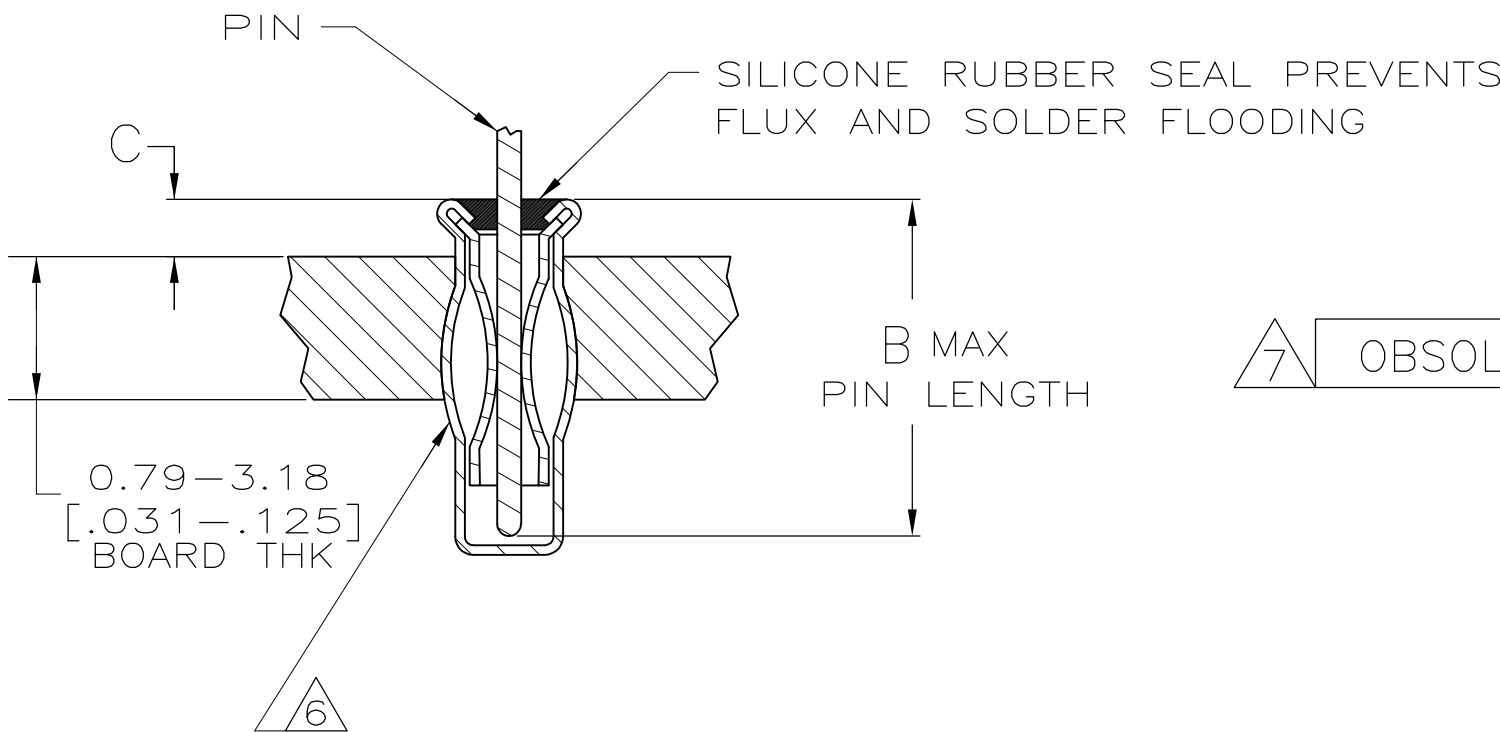
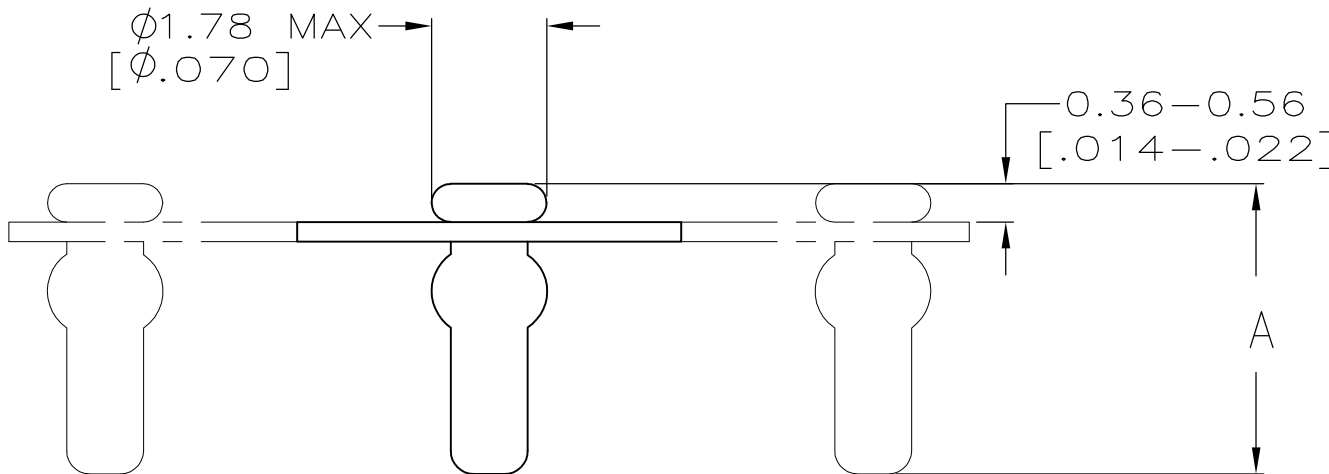
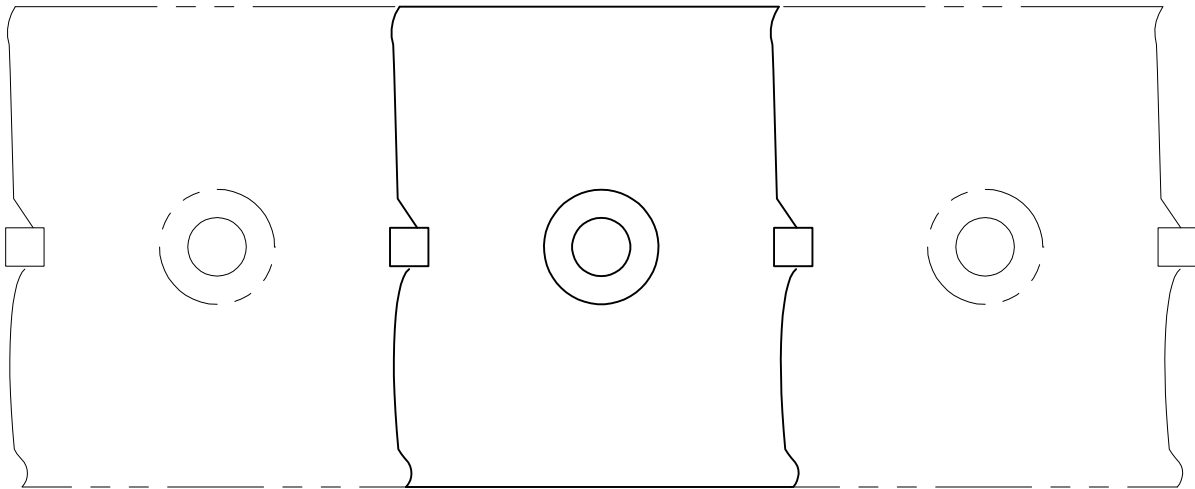


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
AG	53	0		RELEASED	26JAN06	JDP JGH
		01		REVISED PER ECO-09-024606	03NOV09	KK AEG



- 1 MATERIAL:
EYELET- COPPER PER ASTM B 152
SPRING- BERYLLIUM-COPPER PER ASTM B 194
SEALANT- SILICONE RUBBER, RTV 738.
- 2 TIN PLATE PER ASTM B 545, 0.00254 [.000100]
MINIMUM THICKNESS.
- 3 GOLD PLATE PER ASTM B 488, 0.00076 [.000030]
MINIMUM THICKNESS.
4. PACKAGE 50,000 PER REEL.
- 5 TO ENSURE 1/2 OZ MIN RETENTION, DO NOT
EXCEED 0.05 [.002] DIFFERENCE IN PIN DIA
WHEN CHANGING TO A SMALLER DIA PIN.
- 6 PRODUCT IS OVALIZED FOR RETENTION IN THE
P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS
Ø1.32 [Ø.052] MINIMUM, +0.08 [.003] MAX.
PRIOR TO SOLDERING.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

7	OBSOLETE	.056-1.14 [.022-.045]	3.40 [.134]	3.51 [.138]	Ø.056-Ø.064 [Ø.022-Ø.025]	3	2	5645899-8-
		.056-2.54 [.022-.100]	6.50 [.256]	6.60 [.260]	Ø.046-Ø.064 [Ø.018-Ø.025]	3	2	5645899-5
		C DIM	B DIM	A DIM	PIN DIA 5	SPRING EYELET FINISH	PART NO	
THIS DRAWING IS A CONTROLLED DOCUMENT.					DWN J. POLIGNONE 26JAN06	Tyco Electronics Corporation Harrisburg, PA 17105-3608		
DIMENSIONS: mm [INCHES]					CHK J. HAVENER 26JAN06			
					APVD J. HAVENER 26JAN06	NAME MINIATURE SPRING SOCKET ASSY SERIES 2 -		
					PRODUCT SPEC 108-14008			
MATERIAL 1					APPLICATION SPEC 114-26004	SIZE A2 CAGE CODE 00779 DRAWING NO C=5645899		
					FINISH SEE TABLE			
CUSTOMER DRAWING					WEIGHT -	RESTRICTED TO -		
					SCALE 10:1	SHEET 1 of 1		REV 01