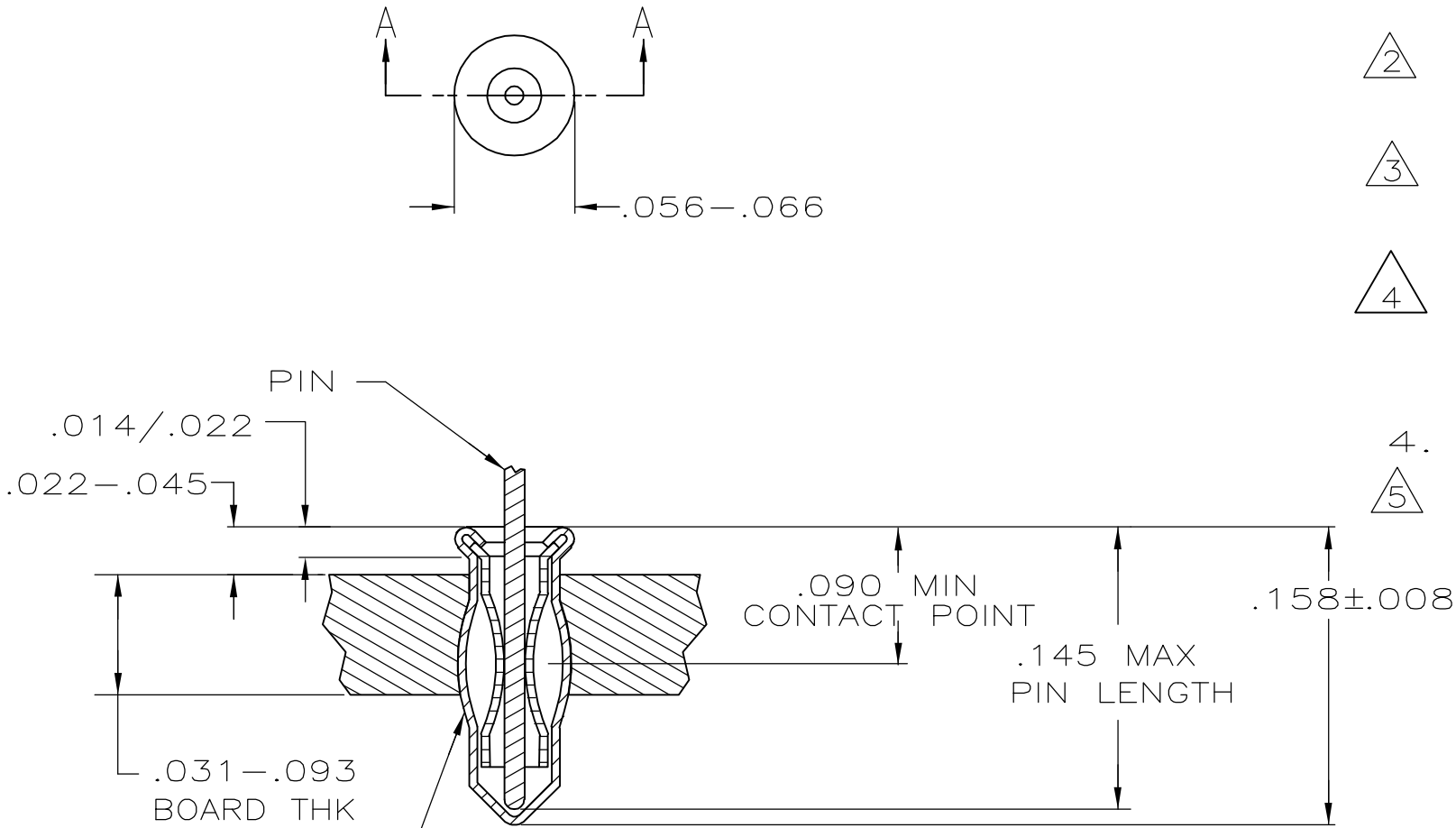


LOC	DIST	REVISIONS				
AG	53	P	LTR	DESCRIPTION	DATE	DWN
			G1	REVISED PER ECO-06-018763	07FEB07	DKH

1. MATERIAL:
EYELET - COPPER (QQ-C-576)
SPRING - BERYLLIUM COPPER (QQ-C-533)
2. TIN (MIL-T-10727) .000150 MIN THK
3. GOLD (MIL-G-45204) .000030 MIN THK OVER NICKEL (QQ-N-290) .000011 MIN THK ON CONTACT AREA.
4. TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED .004 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
4. HOLE SIZE FOR HAND INSERTION 0.043-0.046
5. TIN-LEAD PLATE .000150 MIN. THK.



OBSOLETE
OBSOLETE

.090/.145	.015/.021	GOLD 		645945-7
 .090/.145	.012/.018	GOLD 		645945-5
		TIN 		645945-4
	.015/.021	GOLD 		645945-2
		TIN 		645945-1
LENGTH	DIA 	SPRING	EYELET	PART NO
PIN		FINISH		
NO. 1 SERIES SHORT				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. BOWERS 12-10-82	AMP AMP Incorporated Harrisburg, PA 17105-3608		
		CHK P. MUTZABAUGH 6-10-85			
		APVD G.D. MILLER 6-10-85	NAME MINIATURE SPRING SOCKET ASSEMBLY		
DIMENSIONS: INCHES		PRODUCT SPEC			
		APPLICATION SPEC			
		WEIGHT			
MATERIAL		FINISH			
		CUSTOMER DRAWING			
		SCALE	NTS	SHEET	1 OF 1
		REV	G1		