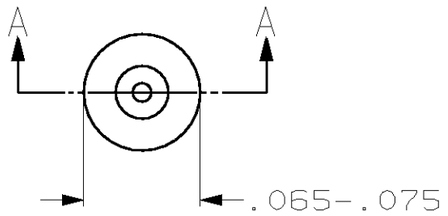
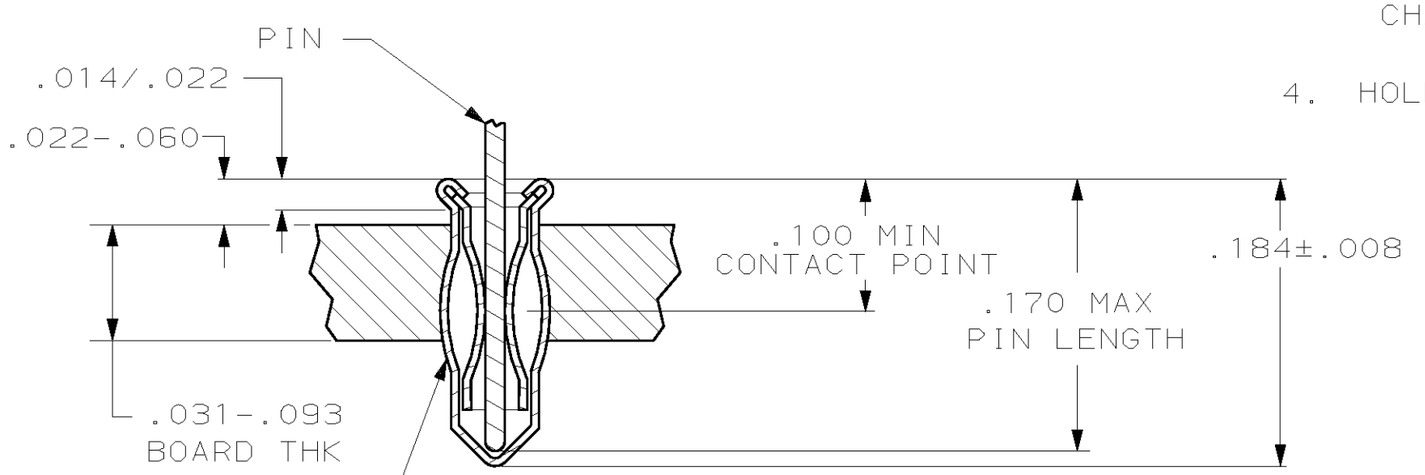
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LOC	DIST
AG	53

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	G	REVISED PER 0G50-0005-99	3-25-99	LM	CF





SECTION A–A

1. MATERIAL:
 EYELET - COPPER (QQ-C-576)
 SPRING - BERYLLIUM COPPER (QQ-C-533)

2. PLATING:
 TIN (MIL-T-10727) .000150 MIN THK
 GOLD (MIL-G-45204) .000030 MIN THK OVER NICKEL
 (QQ-N-290) .000011 MIN THK ON CONTACT AREA.

3. TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED .004 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN

4. HOLE SIZE FOR HAND INSERTION .053-.055

LENGTH	DIA (3)	SPRING	EYELET	PART NO
.100/.170	.014/.026	GOLD	TIN LEAD	645952-3
		GOLD	TIN	645952-2
		TIN		645952-1
PIN		FINISH		
NO. 2 SERIES LONG				

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL –

FINISH –

DWN	M. BOWERS 12-10-82
CHK	P. MUTZABAUGH 6-10-85
APVD	G.D. MILLER 6-10-85
PRODUCT SPEC	–
APPLICATION SPEC	–
WEIGHT	–

CUSTOMER DRAWING

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
MINIATURE SPRING SOCKET ASSEMBLY

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C- 645952	–

SCALE	SHEET	REV
NTS	1 OF 1	G

AMP 1470-19 REV 11JUN97

26-MAR-99 08:59:45 amp45354 /home/amp45354/99-005