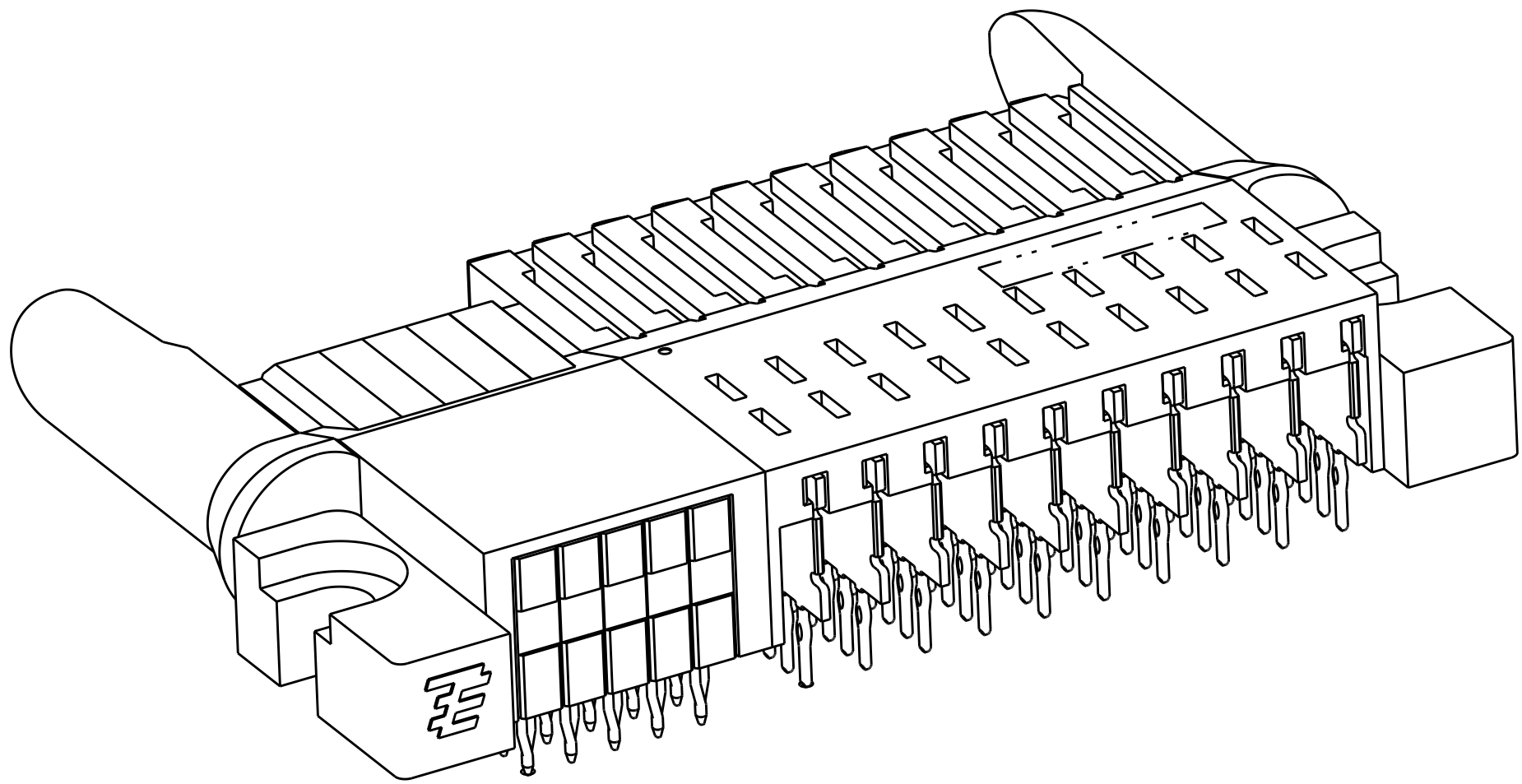
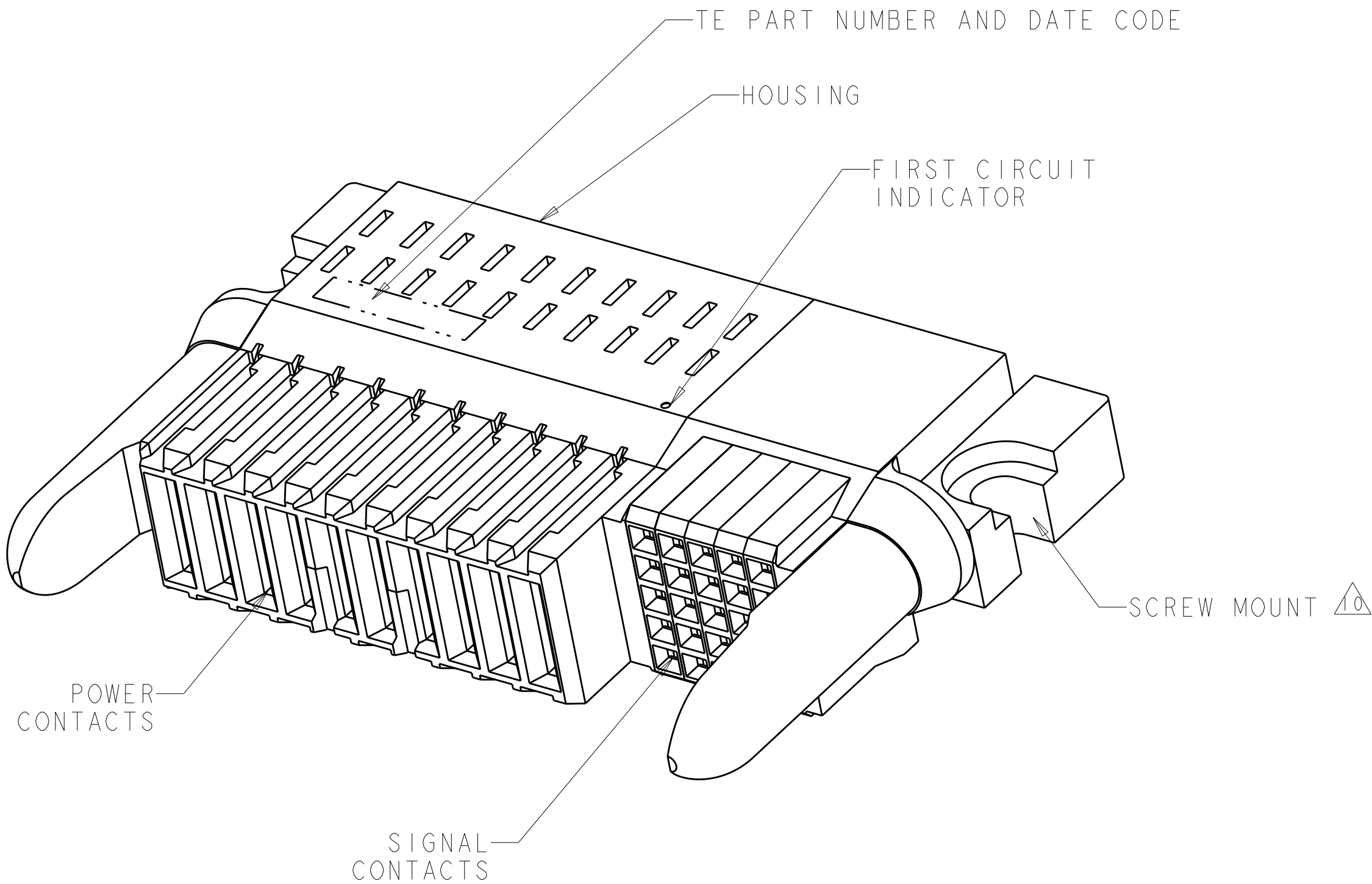


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AA	00		A2	REV PER ECO-13-015117	16SEP2013	OL	SZ
			A3	ADD NEW PART 6--2	18NOV2013	OL	SZ
			A4	ECR-15-001425	19JAN2015	SZ	SZ



2-1926739-5 SHOWN

- HOUSING: GLASS FILLED LIQUID CRYSTAL POLYMER, COLOR: BLACK, UL 94 V-O RATED
SIGNAL CONTACT: PHOSPHOR BRONZE
SIGNAL OVERMOLD: GLASS FILLED POLYESTER
POWER CONTACT: COPPER ALLOY
- SIGNAL CONTACT: 0.00127mm MIN NICKEL ALL OVER,
MATING AREA: 0.00008mm MIN GOLD OVER
0.00076mm MIN PALLADIUM-NICKEL
TAIL AREA: 0.0005mm MIN MATTE TIN

POWER CONTACT: 0.00127mm MIN NICKEL ALL OVER,
MATING AREA: 0.00008mm MIN GOLD OVER
0.00076mm MIN PALLADIUM-NICKEL,
TAIL AREA: 0.0005mm MIN MATTE TIN
- CONTACT MATING AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT,
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995
- THIS CONNECTOR EMPLOYS UL RECOGNIZED Z-PACK 2mm HM SIGNAL CONTACTS

- 5 DATUMS AND BASIC DIMENSIONS TO BE ESTABLISHED BY CUSTOMER
- 6 PC BOARD THICKNESS 1.4mm MIN, FOR WAVE SOLDER PC BOARD THICKNESS 2.62 MAX
- 7 SEE APPLICATION SPEC 114-13215 FOR PLATED THROUGH HOLE INFORMATION
8. SEE CUSTOMER DRAWING 1926730 OR 1926732 FOR MATING CONNECTOR
- 9 UNPLATED HOLES
- 10 #4-40 UNC PAN HEAD SCREW WITH HEX NUT, NOT SHOWN, SUPPLIED BY CUSTOMER

12	15	1	2	21.94	25.74	15S X 2P	8-1926739-0
144	40	23	7	92.44	96.24	40S X 24P	7-1926739-7
120	35	19	6	79.44	83.24	35S X 20P	6-1926739-2
108	35	17	6	73.94	77.74	35S X 18P	5-1926739-5
96	25	15	4	64.44	68.24	25S X 16P	4-1926739-6
72	15	11	2	49.44	53.24	15S X 12P	3-1926739-0
48	20	7	3	40.44	44.24	20S X 8P	1-1926739-1
72	25	11	4	51.44	57.24	25S X 12P	1926739-9
48	25	7	4	42.44	46.24	25S X 8P	1-1926739-8
36	20	5	3	36.74	40.54	20S X 6P	1-1926739-0
60	25	9	4	47.94	51.74	25S X 10P	2-1926739-5
F PLC	E PLC	D SPACES	C SPACES	DIM B	DIM A	NO OF POSITIONS	PART NUMBER

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ORLANDO LI 28OCT2011

CHK SUNY ZHAO 28OCT2011

APVD SUNY ZHAO 28OCT2011

DIMENSIONS:

mm

DIMENSIONS:

mm

0 PLC ±
1 PLC ±
2 PLC ±0.13
3 PLC ±
4 PLC ±
ANGLES ±
FINISH

SEE NOTE 1

SEE NOTE 2

PRODUCT SPEC

108-2325

APPLICATION SPEC

114-13215

WEIGHT

-

Customer Drawing

Tyco Electronics

Shanghai, PR 200233

NAME

RECEPTACLE ASSEMBLY, RIGHT ANGLE,
PASSIVE GUIDE, SIGNAL/POWER,
WITH SCREW MOUNT, MINIPAK HDL

SIZE

A1

CAGE CODE

00779

DRAWING NO

1926739

RESTRICTED TO

-

SCALE

3:1

SHEET

1

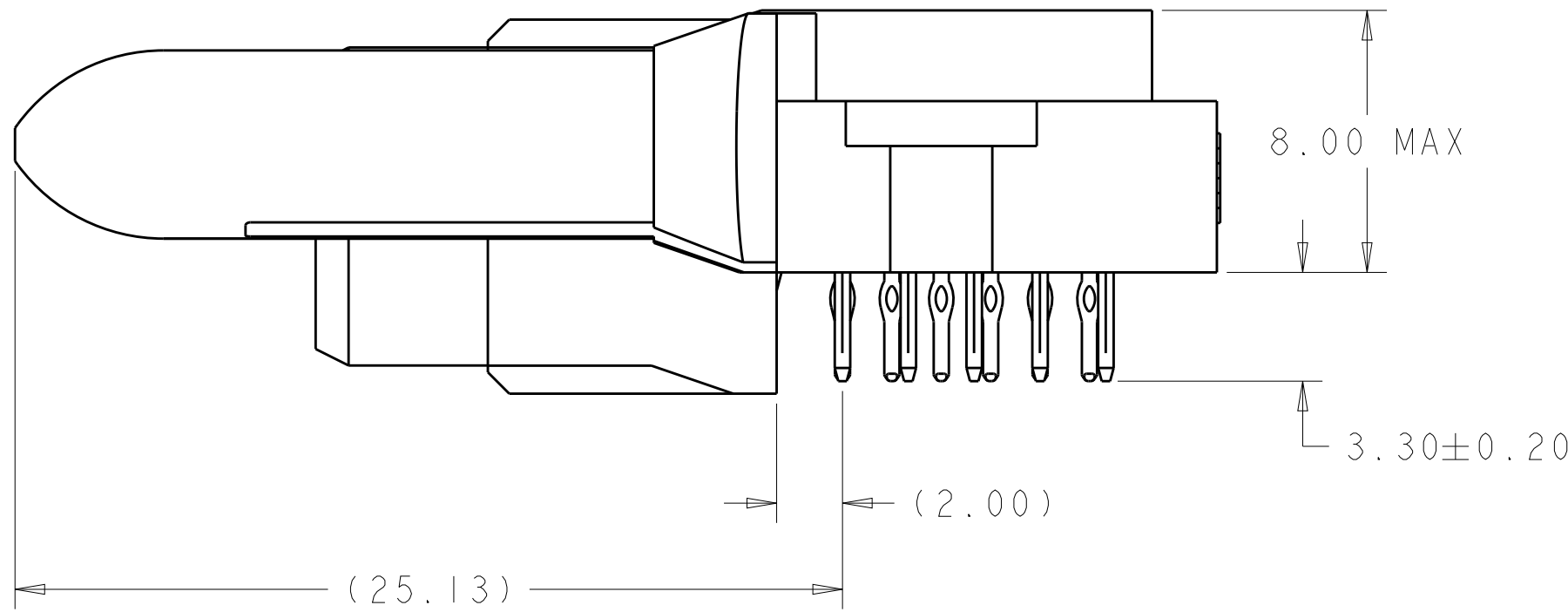
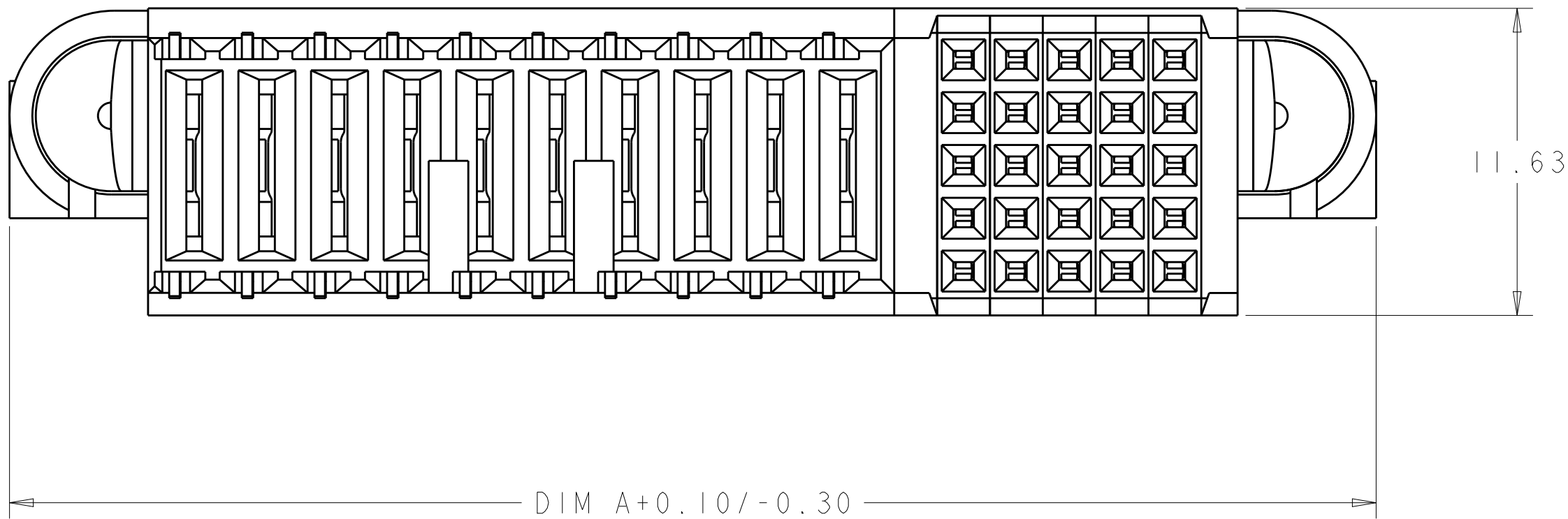
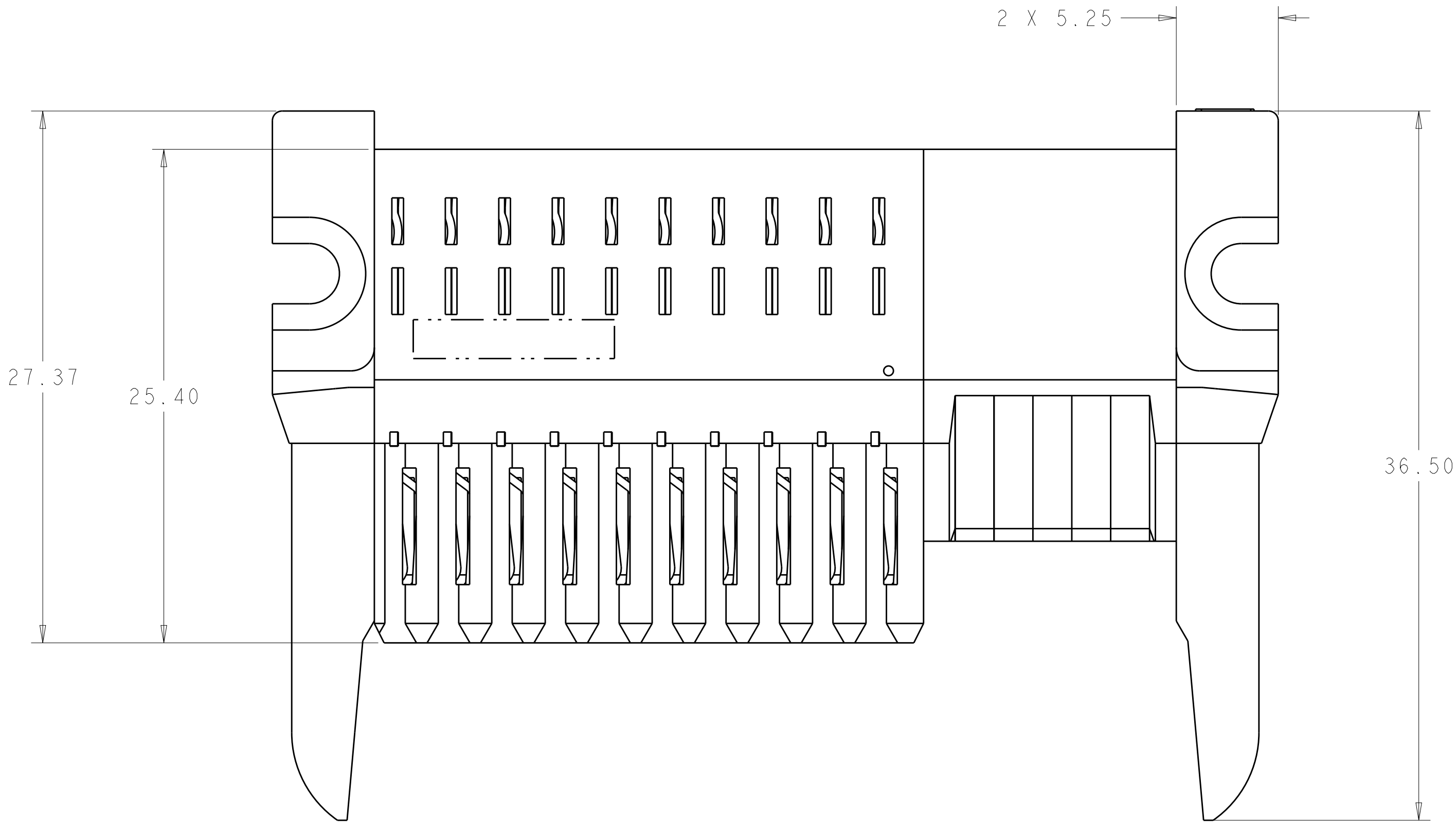
OF

3

REV

A4

LOC		DIST		REVISIONS					
AA		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-



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		CHK	SUNY ZHAO	28OCT2011		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME	
mm		0 PLC ±.010		108-2325		
		1 PLC ±.013		APPLICATION SPEC	SIZE	
		2 PLC ±.015		114-13215		
MATERIAL		FINISH		WEIGHT	Customer Drawing	
SEE NOTE 1		SEE NOTE 2		-		
					SCALE 3:1	
					SHEET 2 OF 3	
					REV A4	



THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYPKO ELECTRONICS CORPORATION IT IS SUBJECT TO THE COMPANY'S POLICY ON CONTROL AND THE USER ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN ORLANDO LI CW SUNY ZHAO APVD SUNY ZHAO		280C2011 280C2011 280C2011		Tyco Electronics Shanghai, PR 200233	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P/LC ± 1 P/LC ± 2 P/LC ±0.13 3 P/LC ± 4 P/LC ± 4 P/LC ANGLES ±		NAME RECEPTACLE ASSEMBLY, RIGHT ANGLE, PASSIVE GUIDE, SIGNAL/POWER, WITH SCREW MOUNT, MINIPAK HDL		PRODUCT SPEC 108-2325 APPLICATION SPEC 114-13215	
		FINISH SEE NOTE 2		SIZE A		CAGE CODE 00779	
MATERIAL SEE NOTE 1		DRAWING NO ©=1926739		RESTRICTED TO -		SCALE 3:1	
SHEET 3		OF 3		REV A4		Customer Drawing	