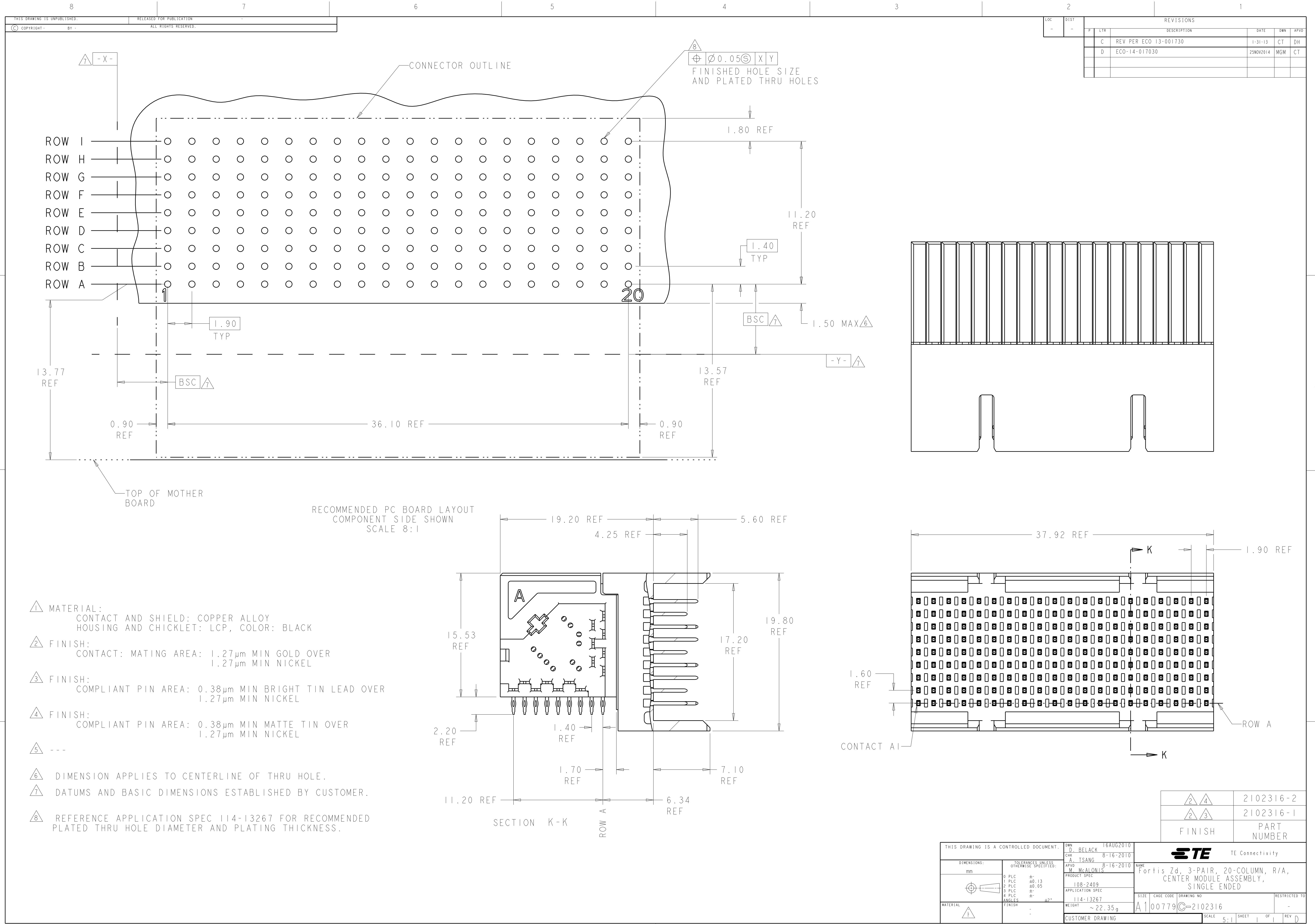




LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
C		REV PER ECO 13-001730		1-31-13	CT	DH	
D		ECO-14-017030		25NOV2014	MGM	CT	

- 1 MATERIAL:
CONTACT AND SHIELD: COPPER ALLOY
HOUSING AND CHICKLET: LCP, COLOR: BLACK
- 2 FINISH:
CONTACT: MATING AREA: 1.27µm MIN GOLD OVER
1.27µm MIN NICKEL
- 3 FINISH:
COMPLIANT PIN AREA: 0.38µm MIN BRIGHT TIN LEAD OVER
1.27µm MIN NICKEL
- 4 FINISH:
COMPLIANT PIN AREA: 0.38µm MIN MATTE TIN OVER
1.27µm MIN NICKEL
- 5 ---
- 6 DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 7 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 8 REFERENCE APPLICATION SPEC 114-13267 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. BELACK CHK A. TSANG APVD W. McALONIS	16AUG2010 8-16-2010 8-16-2010
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
		0 PLC ±.13 1 PLC ±0.13 2 PLC ±0.05 3 PLC ±. 4 PLC ±. ANGLES ±2° FINISH -	
MATERIAL		WEIGHT ~ 22.35g	
		CUSTOMER DRAWING	
		NAME Fortis Zd, 3-PAIR, 20-COLUMN, R/A, CENTER MODULE ASSEMBLY, SINGLE ENDED	
		SIZE CAGE CODE DRAWING NO. RESTRICTED TO	
		A100779C=2102316	
		SCALE 5:1 SHEET 1 OF 1 REV D	

2 4	2102316-2
2 3	2102316-1
FINISH	PART NUMBER