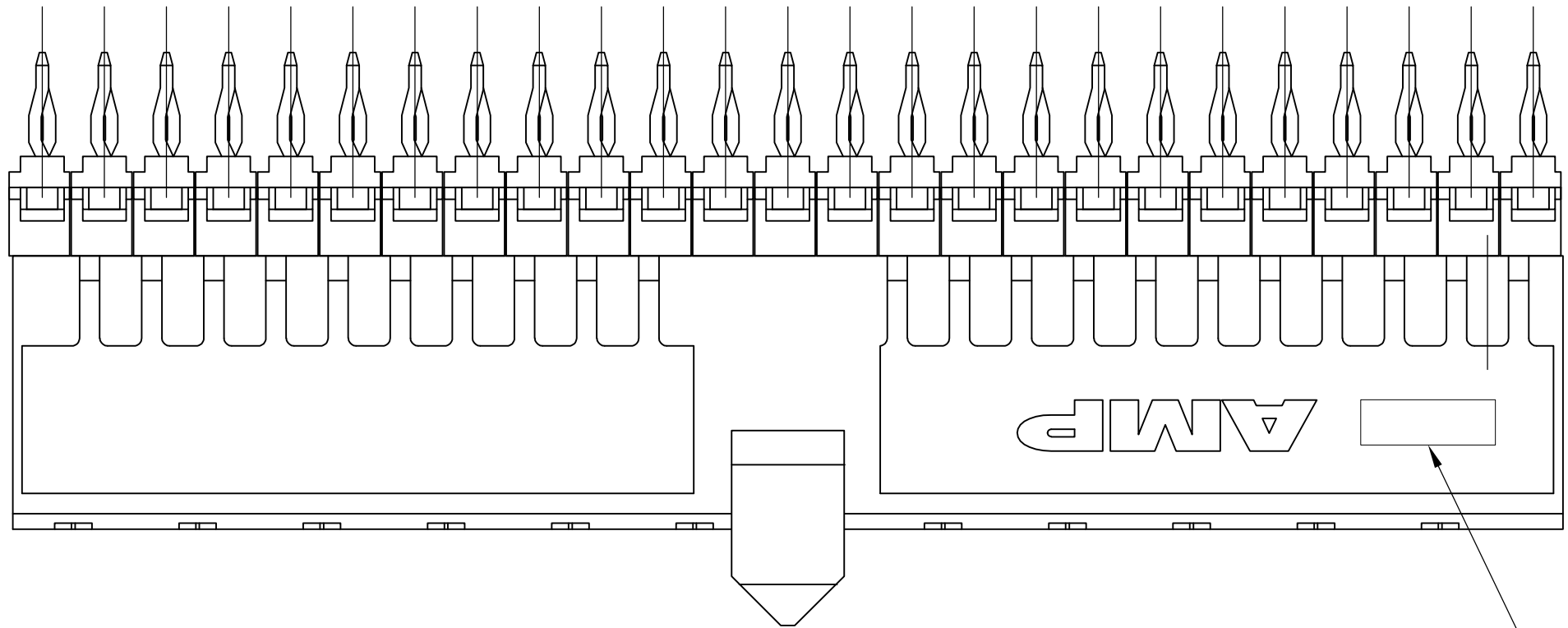
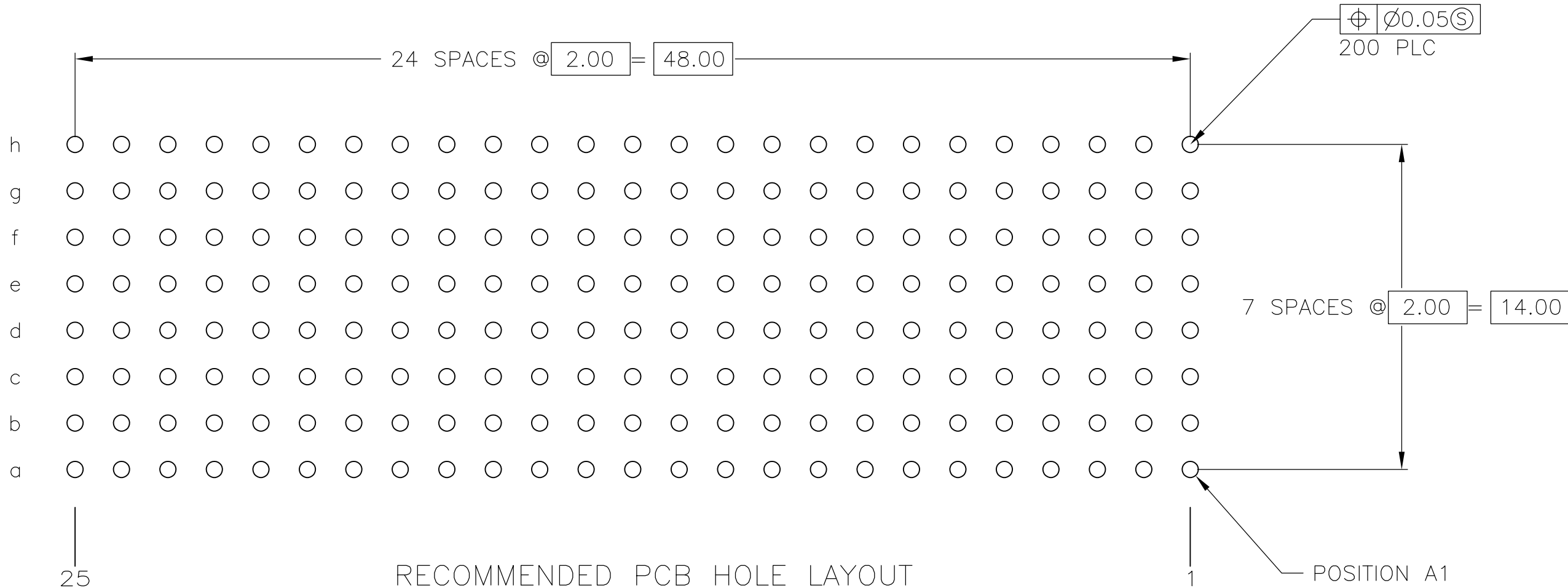
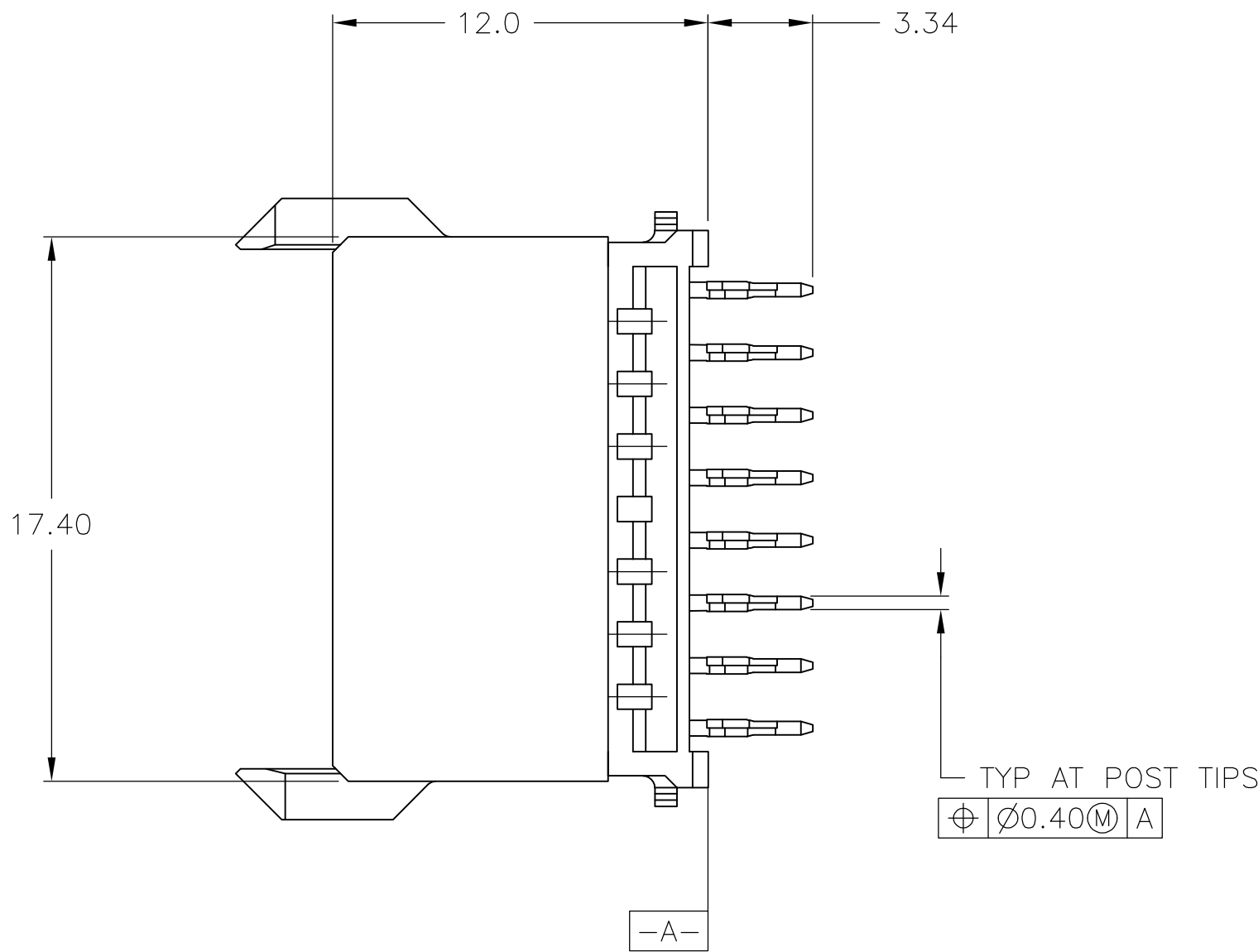
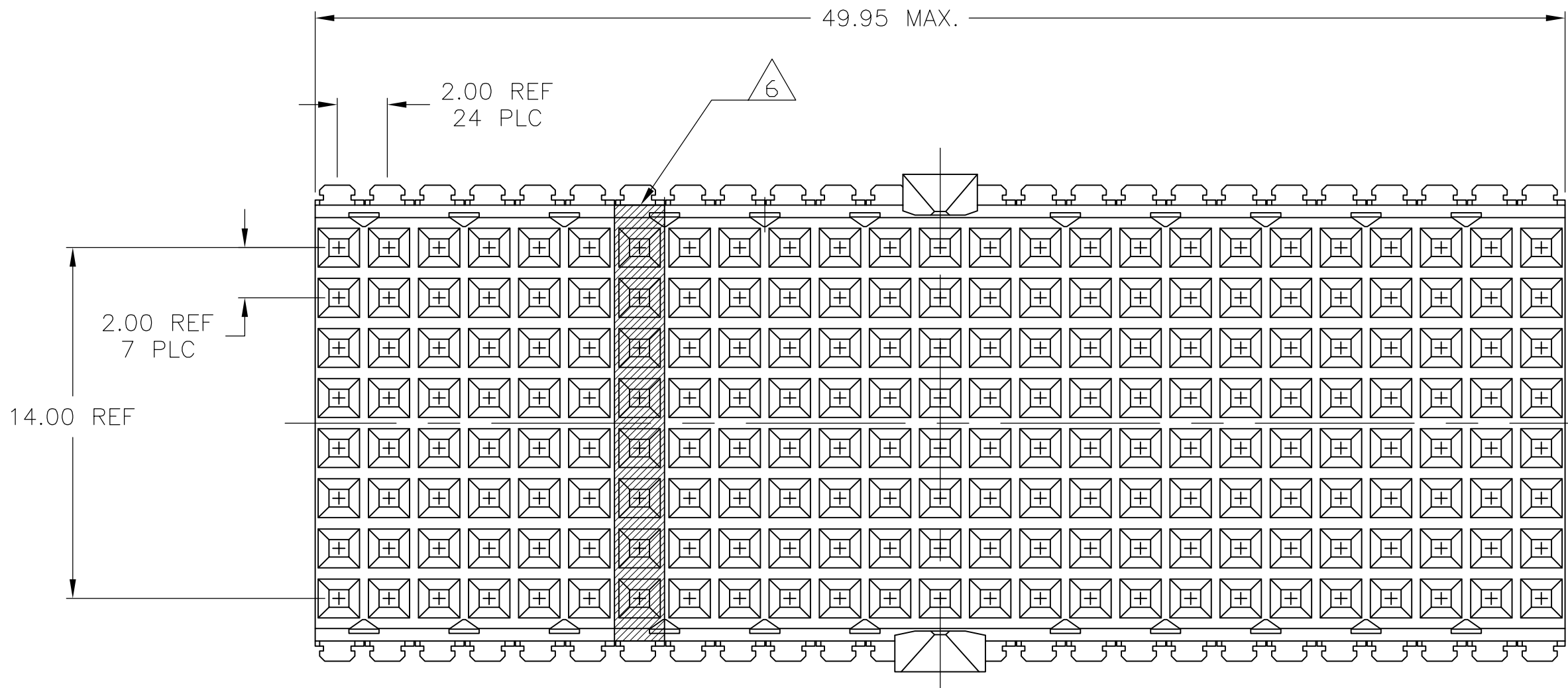


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		G1	REVISED PER ECO-07-019793	04SEP07	DH	JE
			H	ECR-10-018652	10SEP10	SW	MQW
			J	ECO-11-024491	13DEC11	SY	MQW



FAR SIDE 5



RECOMMENDED PCB HOLE LAYOUT
COMPONENT SIDE SHOWN

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0-PLC ±

1-PLC ±

2-PLC ± 0.13

3-PLC ±

4-PLC ±

ANGLES

MATERIAL

1

SEE TABLE

DWN B CARBO 12DEC05

CHK G SKIPPER 12DEC05

APVD G SKIPPER 12DEC05

PRODUCT SPEC 108-19082

APPLICATION SPEC 114-19029

WEIGHT

CUSTOMER DRAWING

Tyco Electronics

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME RECEPTACLE ASSEMBLY, VERTICAL, 200 POSN.,
TYPE D/E, 8 ROW, Z-PACK 2mm HM

SIZE A1

CAGE CODE 00779

DRAWING NO 646773

RESTRICTED TO

SCALE 5:1

SHEET 1 OF 2

REV J

24

4

7

2

3

FINISH

PART NUMBER

646773-9

646773-1

LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—

- 1

MATERIAL:
CONTACT: PHOSPHOR BRONZE.
HOUSING: GLASS-FILLED POLYESTER.
- 2

GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27μm MIN NICKEL AND ACTION
PIN: 0.5μm MIN TIN\LEAD.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3

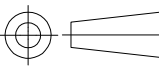
CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4

CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
CENTRAL OFFICE APPLICATIONS.
- 5

CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE LOCATION OF THE MARKINGS,
MAY BE ADDED FOR TRACEABILITY BASED UPON MANUFACTURERS DISCRETION.
- 6

COLUMN 7 STRIPE INK MARKED (BLACK).
- 7

CONNECTOR LUBRICATED WITH BELCORE APPROVED LUBRICANT,
TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEP 1992.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B CARBO 12DEC05	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
		CHK G SKIPPER 12DEC05		
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD G SKIPPER 12DEC05	NAME	
	0-PLG ±	PRODUCT SPEC	RECEPTACLE ASSEMBLY, VERTICAL, 200 POSN., TYPE D/E, 8 ROW, Z-PACK 2mm HM	
	1-PLG ± ±0.2	108-19082	—	
	2-PLG ± 0.13	APPLICATION SPEC		
MATERIAL	3-PLG ±	114-19029	SIZE	CAGE CODE
	4-PLG ±	FINISH	A1	00779
	ANGLES ± 1°	WEIGHT	646773	DRAWING NO
	SEE TABLE	CUSTOMER DRAWING	SCALE	5:1
			SHEET	2
			OF	2
			REV	J