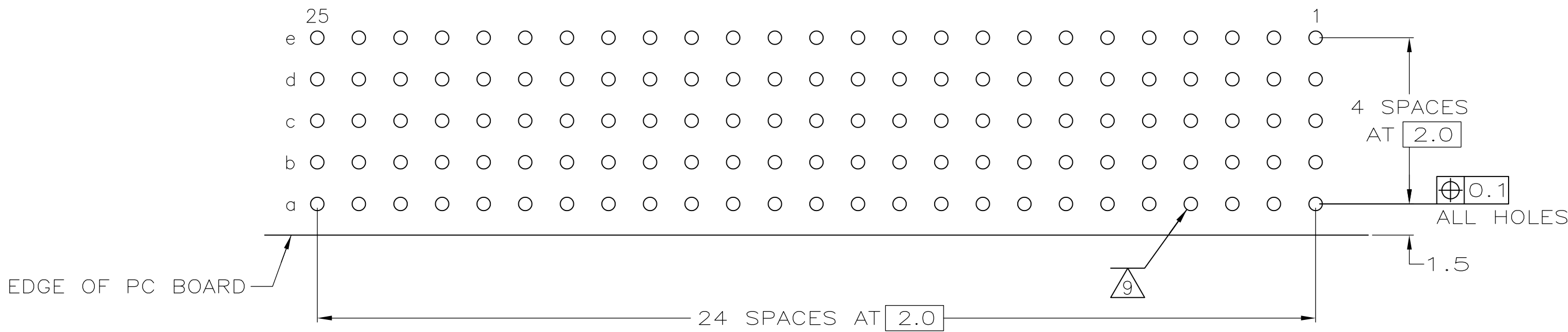
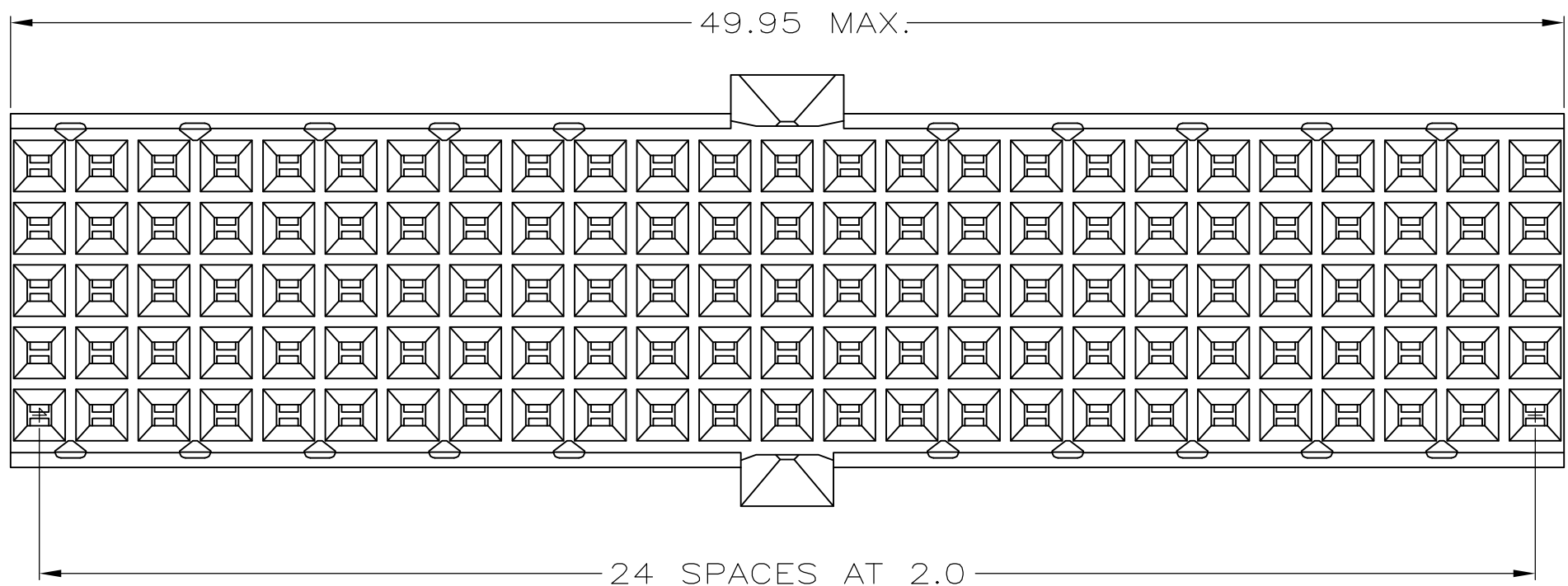
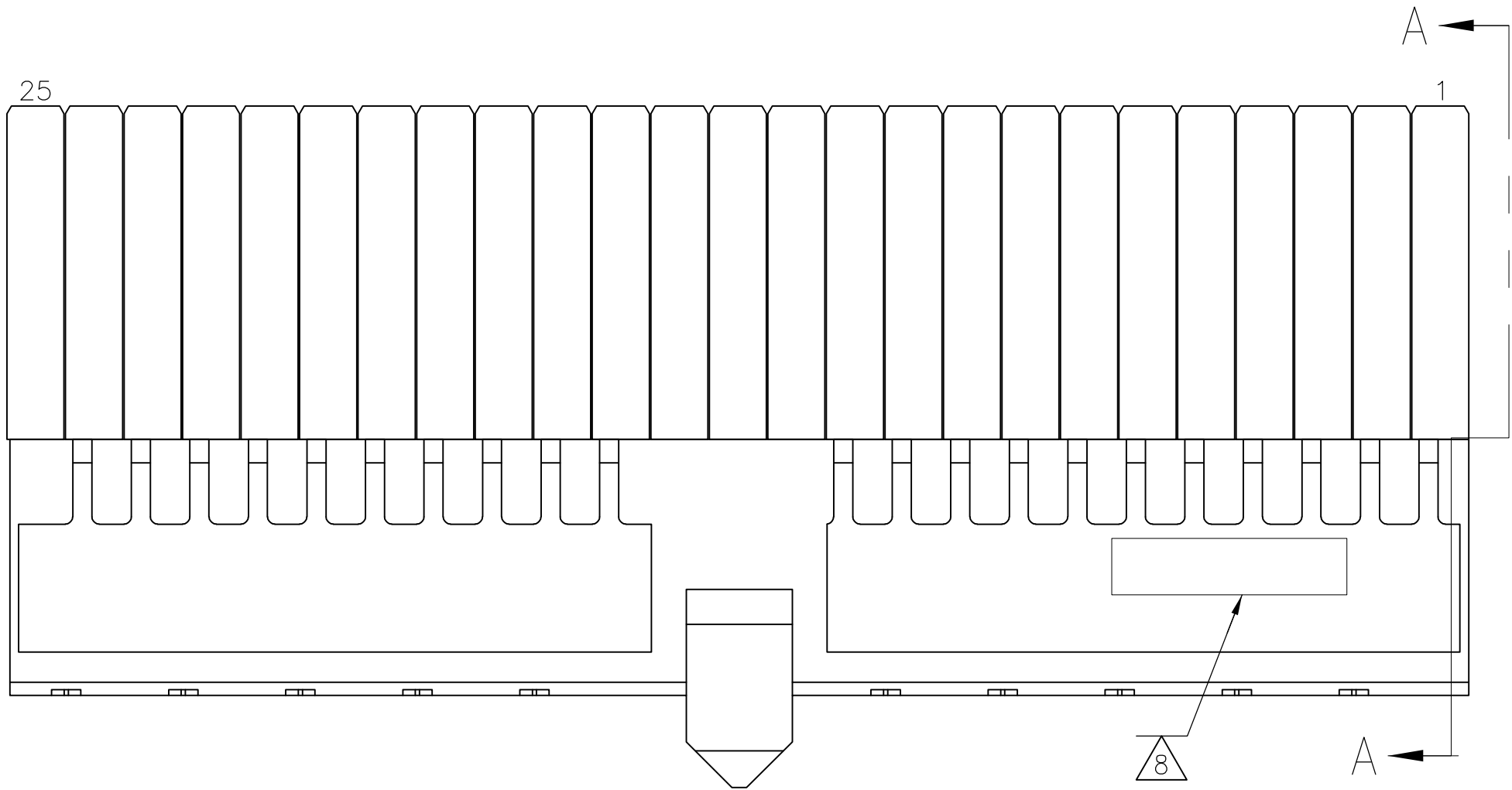
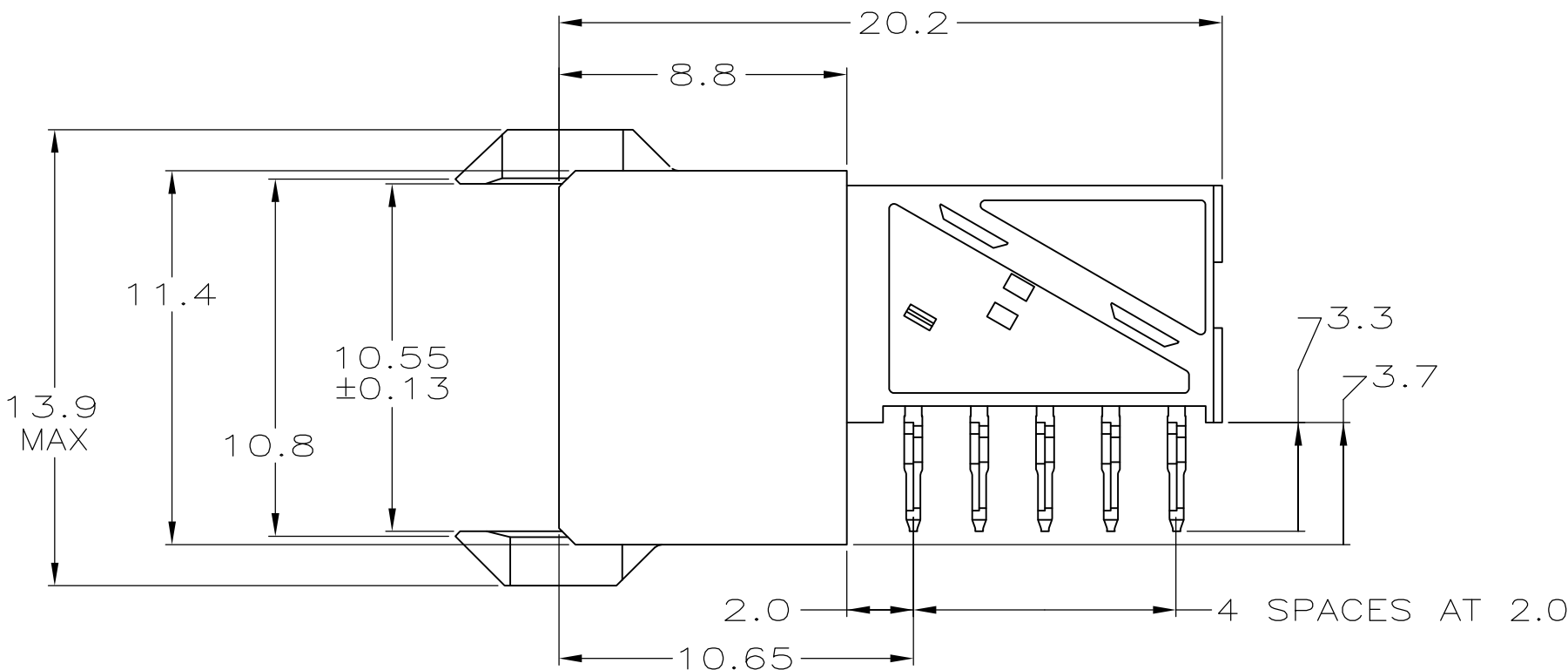
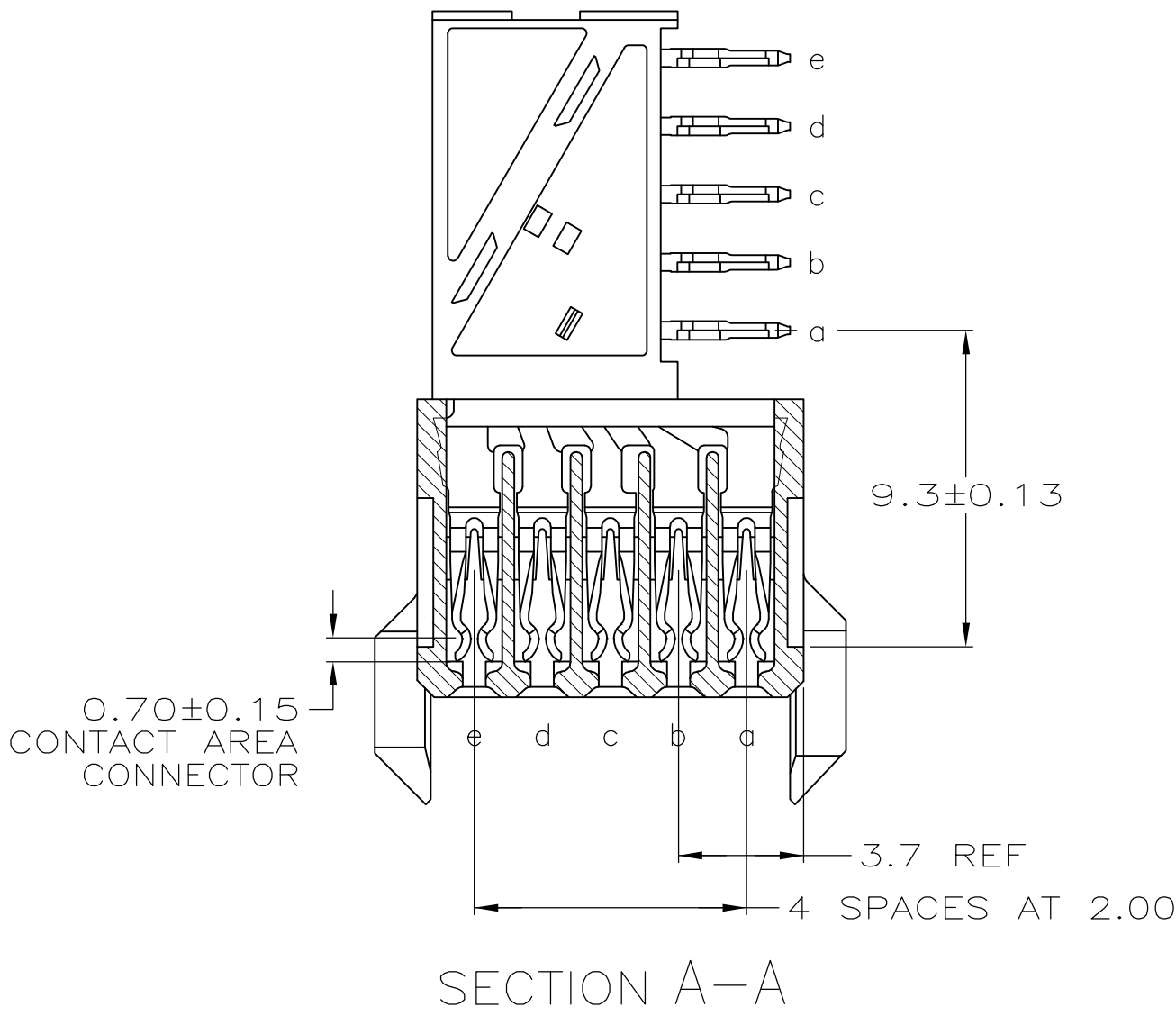


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
E		REVISED PER ECO-16-004443	24MAR2016	FL	SY

NOTES:

- MATERIAL CONTACTS; PHOSPHORBRONZE
- MATERIAL HOUSING; GLASSFILLED POLYESTER (GRAY)
- GENERAL PLATING SPECIFICATION: UNDERPLATING (ENTIRE CONTACT): 1,27µm NICKEL MIN. AND ACTION PIN: 0,5µm TIN-LEAD MIN. FOR PLATING OF MATING SURFACES SEE APPLICABLE SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- CONFORMS TO ALL TESTING ACCORDING IEC 61076-4-101 PERFORMANCE LEVEL 2.
- CONFORMS TO ALL TESTING ACCORDING IEC 61076-4-101 PERFORMANCE LEVEL 1.
- CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL III, CENTRAL OFFICE APPLICATIONS.
- CONNECTOR LUBRICATED WITH TELCORDIA GR-1217-CORE APPROVED LUBRICANT.
- ASSEMBLY PRINTED WITH P/N AND DATECODE THE MARKING CAN APPEAR ON THE FRONT SIDE OR BACK SIDE.
- PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID
- 0.76µm MIN GOLD PLATING AT MATING SURFACES.



COMPONENT SIDE AS SHOWN
RECOMMENDED PCB HOLE LAYOUT

P.C.B. HOLE DIM. ACTION PIN
FOR DETAILS SEE
APPLICATION SPECIFICATION

OBSOLETED		646574-3
OBSOLETED		646574-2
	2310	3-646574-0
	23	646574-1
FINISH	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. BRINER 9/28/99	TE Connectivity	
		CHK G. SKIPPER 9/28/99		
DIMENSIONS: mm		APVD G. SKIPPER 9/28/99	NAME	
		PRODUCT SPEC	108-19082	
		APPLICATION SPEC	114-19029	
		WEIGHT	13.29	
MATERIAL	SEE TABLE	FINISH	A100779646574	
CUSTOMER DRAWING		SCALE	5:1	SHEET 1 OF 1 REV E