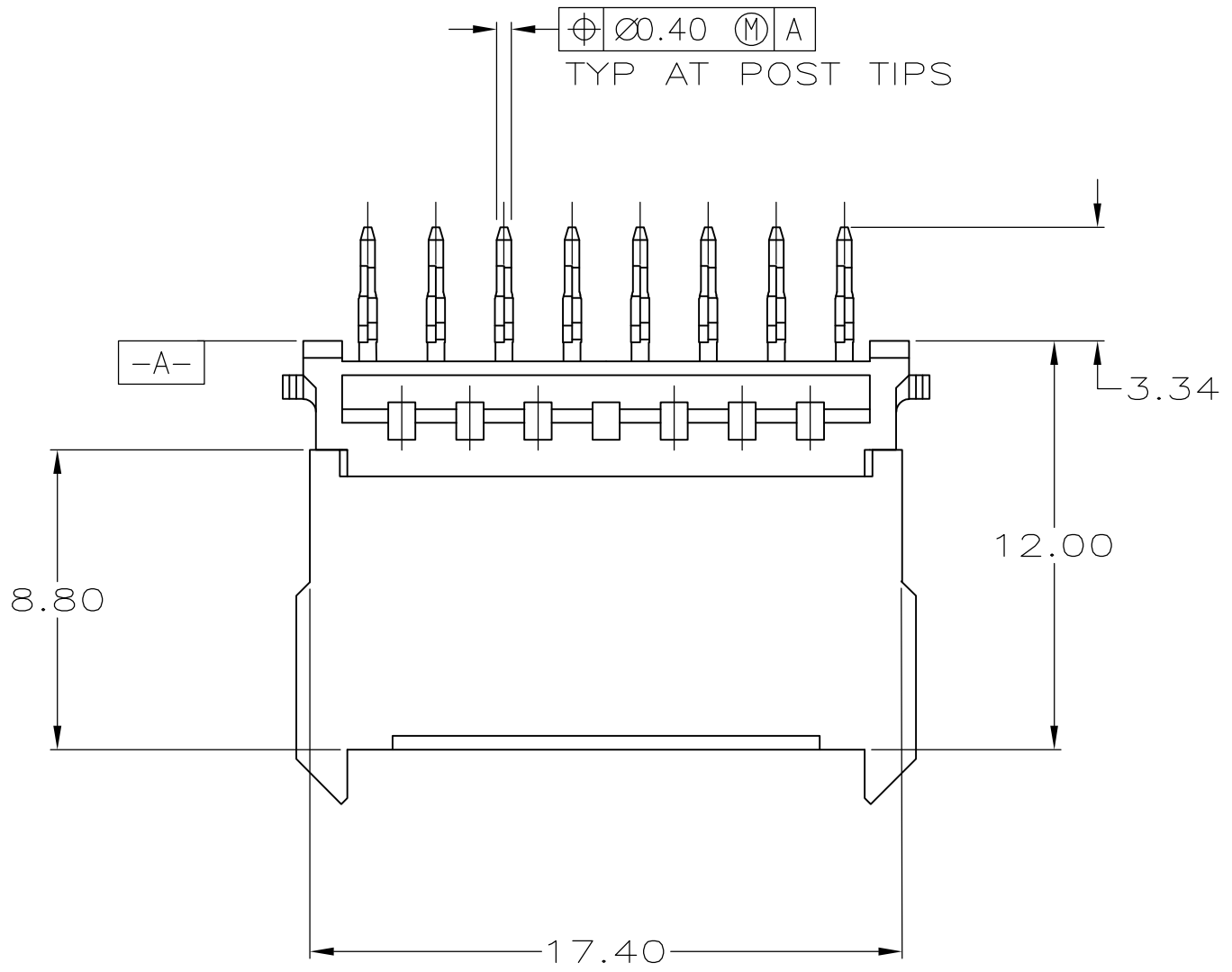
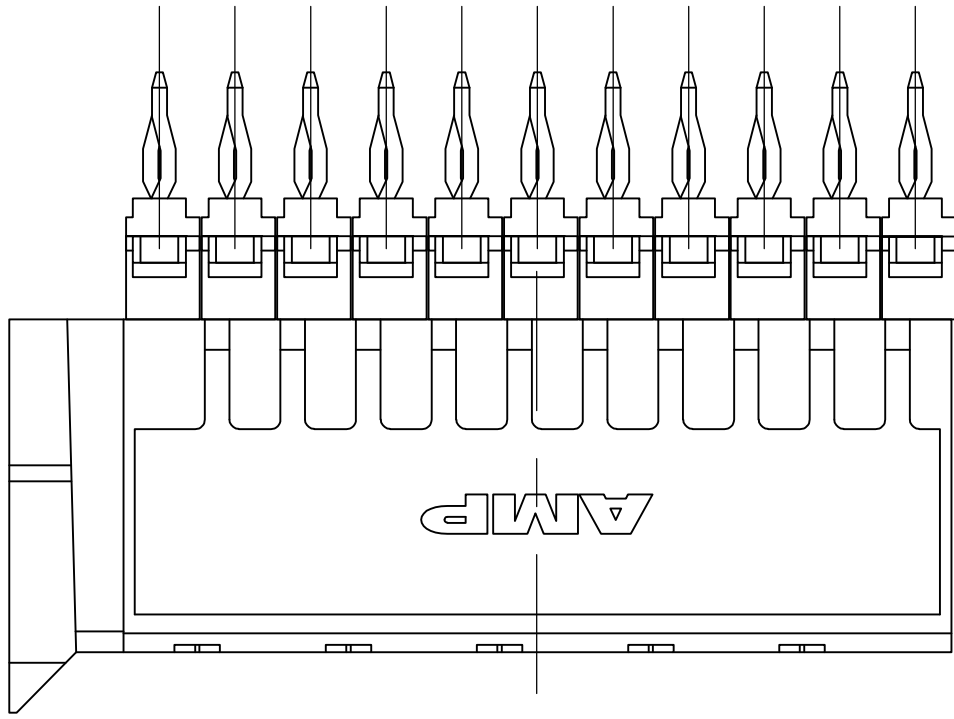
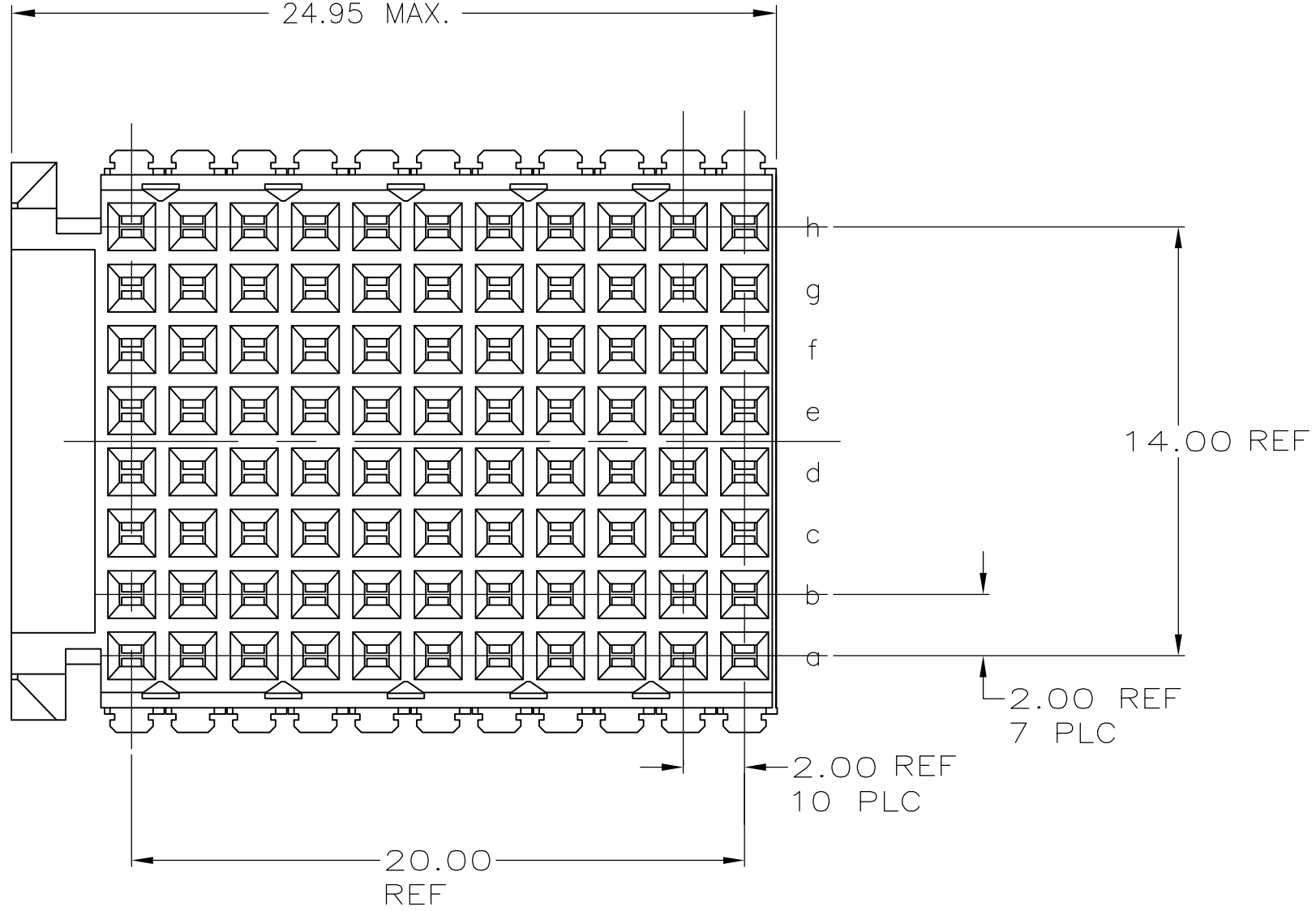


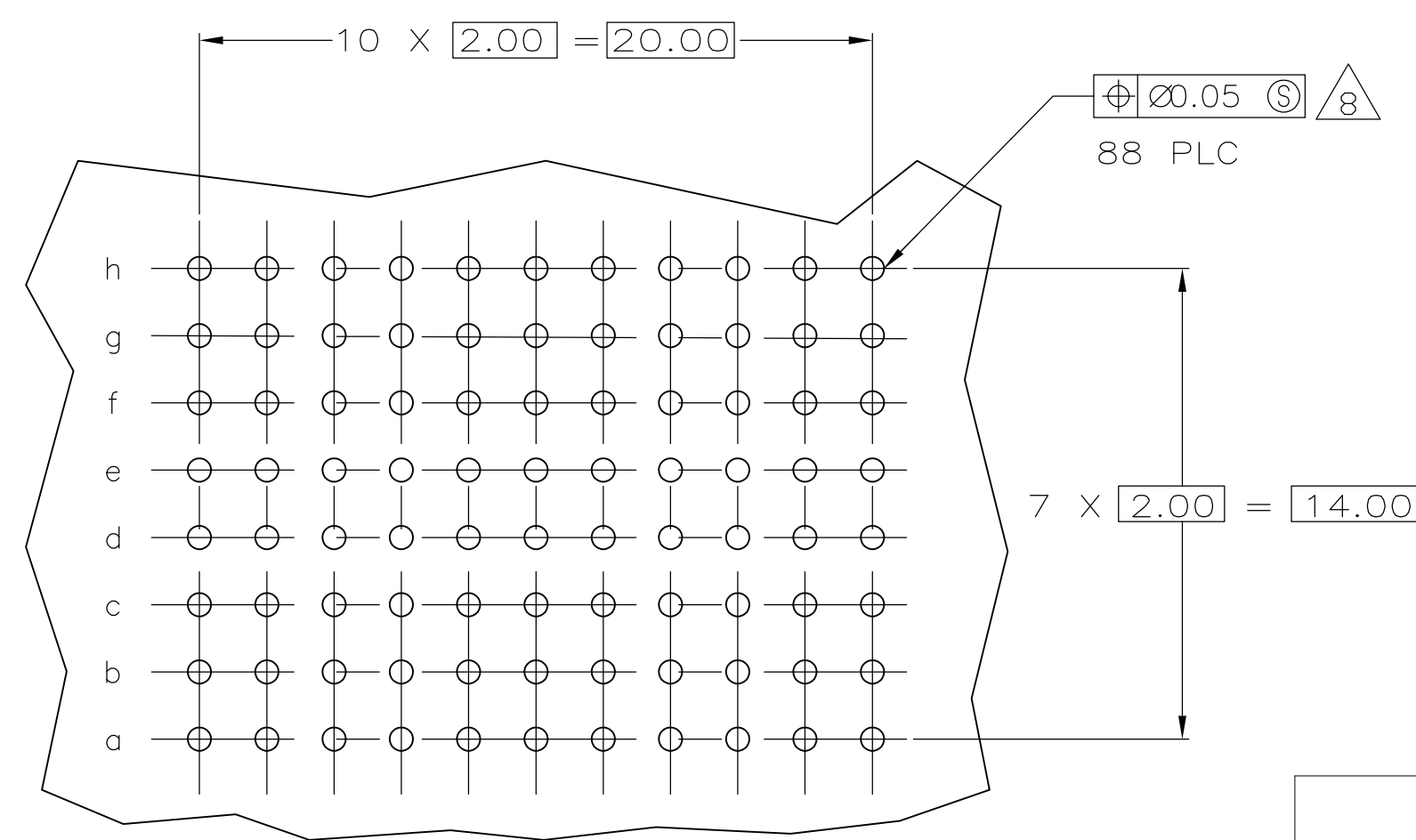
D



C



B



A

RECOMMENDED PCB HOLE LAYOUT
COMPONENT SIDE SHOWN

PLATED THRU HOLES PARAMETERS
REFERENCE APPLICATION SPECIFICATION

- 1
- MATERIAL:
CONTACT: PHOSPHOR BRONZE.
HOUSING: GLASS-FILLED POLYESTER.
- 2
- GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION
PIN: 0.5µm MIN TIN.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3
- CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4
- CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 1.
- 5
- CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
CENTRAL OFFICE APPLICATIONS.
- 6
- CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
UNCONTROLLED ENVIROMENT APPLICATIONS.
- 7
- PART NUMBER MARKED IN APPROXIMATE AREA SHOWN.
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE LOCATION OF THE MARKINGS,
MAY BE ADDED FOR TRACEABILITY BASED ON MANUFACTURERS DISCRETION.
- 8
- PLATED THROUGH HOLES AT 2X2mm SQUARE GRID (88 HOLES).
- 9
- CONNECTOR LUBRICATED WITH BELCORE APPROVED LUBRICANT,
TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEP 1992.
- 10
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

10	OBSOLETE	2	6	9	1-646540-9-
10	OBSOLETE	2	5	9	-646540-9-
10	OBSOLETE	2	4	9	-646540-4-
		2	3		646540-1
FINISH					PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. STILES 10/12/98	Tyco Electronics Corporation Tyco Electronics Harrisburg, PA 17105-3608								
DIMENSIONS: mm		CHK S. MICKIEWICZ 10/12/98	NAME								
		PRODUCT SPEC 108-1622									
		APPLICATION SPEC 114-19029									
		MATERIAL 1									
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0-PLG ± 1-PLG ± 2-PLG ±0.13 3-PLG ± 4-PLG ± ANGLES ±		APVD		SIZE A1		CAGE CODE 00779		DRAWING NO 646540		RESTRICTED TO -	
SEE TABLE		WEIGHT -		CUSTOMER DRAWING		SCALE 5:1		SHEET 1 of 1		REV G	