

### **SPECIFICATION SHEET**

SPECIFICATION SHEET NO.	N0530-FL450K0000S116
DATE	May 30, 2021
REVISION	A0
DESCRIPITION	KHz SMD Ceramic Filter 6560 Type L6.5*W6.0*H4.2mm 3 Pads CFTC U Series
	450.0KHz, Insertion Loss. 5.0dB Max.; 6dB Bandwidth: +/-4.5KHz Min.
	Group Delay Time (GDT) Ripple Deviation: 25.0 μSec. Max. @ F0 +/-3.0KHz
	Operating Temp. Range -20°C ~+80°C
	Reflow Profile Condition 260 °C Max.
	Tape/Reel, RoHS/RoHS III compliant
CUSTOMER	
CUSTOMER PART NUMBER	
CROSS REF. PART NUMBER	
ORIGINAL PART NUMBER	TGS CFTC 450KGU TLF
PART CODE	FL450K0000S116

### **VENDOR APPROVE**

Issued/Checked/Approved







DATE: May 30, 2021

CUSTOMER APPROVE		
DATE:		
DATE:		



### KHZ SMD CERAMIC FILTER CFTC U SERIES

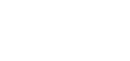
#### **MAIN FEATURE**

- KHz SMD Ceramic Filter 6560 Type 3 pads
- White case, L6.5\*W6.0\*H4.2mm
- Low cost and short shipment
- Reflow Profile Condition 260 °C Max.
- Cross more competitors part
- Group Delay Time (GDT)
- RoHS/RoHS III compliant

#### **APPLICATION**

- · Bluetooth, wireless communication set
- Communication Electronics

#### **PART CODE GUIDE**





FL	450К0000	S	116
1	2	3	4

- 1) FL: Part family Code for KHz SMD Ceramic Filter 6560 Type L6.5\*W6.0\*H4.2mm 3 Pads CFTC U Series
- 2) 450K0000: Frequency range code for 450.0000KHz
- 3) S: SMD type, Package Tape/Reel, 1000pcs/Reel
- 4) 116: Specification code for original part No.: TGS CFTC 450KGU TLF

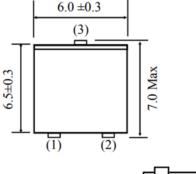
## KHZ SMD CERAMIC FILTER CFTC U SERIES

### DIMENSION (Unit: mm, Tol. +/-0.15mm)

#### Image for reference

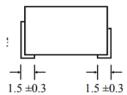


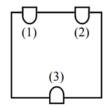
#### CFTC U



### Marking

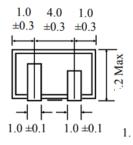
Line 1: Series Code Line 2: Frequency Range +Internal Code

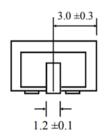




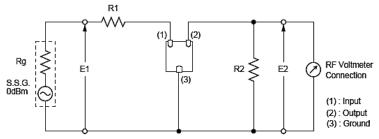
### Connection

Pin 1: Input Pin 2: Output Pin 3: Ground





### **Measuring Circuit**



Rg+R1=R2=Output/input Impedance



## KHZ SMD CERAMIC FILTER CFTC U SERIES

#### **ELECTRICAL PARAMETERS**

Parameter		Part No.		Value			Condition
		Symbol		Min.	Typical	Max.	
Original	Manufacturer	TGS	TGS Crystals				
Holder T	Гуре	CFTC		KHz SMD Cera	amic Filter		
Frequen	cy Range (f0)	450	KHz		450.00		@fo±1.0KHz, 6dB
GDT Rip	ple deviation	К	μSec			25.0	@fo±3.0 kHz
Tempera	ature Stability		%			±0.5	@ - 20°C ~ +80°C
Operation Tempera			°C	-20		+80	
Storage	Temperance		°C	-40		+85	
Stop Bar Attenua			dB	25			@fo±100KHz
Bandwidth		_	KHz	±3.0			@3 dB
		G	KHz	±4.5			@6 dB
			KHz	±12.5			@40 dB
	nsertion Loss (At ninimum loss point)		dB			5.0	
Ripple			dB			1.0	@f0±3.0KHz
Spurious	s Response		dB	20.0			@0.1~1.0MHz
Input/O			Ω	Ω 1500			
Insulatio	on Resistance		ΜΩ	100			@DC 25V 1 minute)
Pads Code U		U	L6.5*W6.0*H4.2mm 3 Pads				
	Package T		Tape/Reel, 1000pcs/Reel				
	RoHS Status	LF	RoHS III compliant				
Other Add Value			N/A				
	Special Code		Fo	or Internal Conti	ol, Blank: N/A		

Note:

Original Part Number: TGS CFTC 450KGU TLF



## **KHZ SMD CERAMIC FILTER CFTC U SERIES**

#### **RELIABILITY**

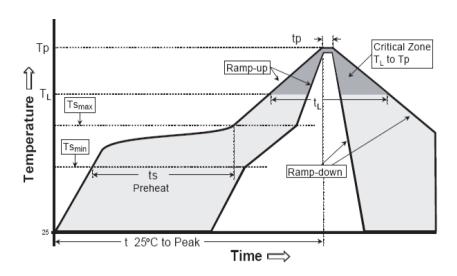
Test Items	Test Method And Conditions	Requirement
Humidity	After being placed in a chamber with 90-95% R.H. at 40±2°C for 100 hours and then being placed in room temperature for 1 hour, filter shall be measured.	It shall meet Table 1.
High Temperature	After being placed in a chamber with 80±2 °C, for 100 hours and then being placed in room temperature for 1 hour, filter shall be measured.	It shall meet Table 1.
Low Temperature	After being placed in a chamber with -20±2 °C, for 100 hours and then being placed in room temperature for 1 hour, filter shall be measured.	It shall meet Table 1.
Heat Shock	After being kept at room temperature, filter shall be placed at temperature of –55 °C, for 30 minutes, then be placed at temperature. 85 °C, for 30 minutes. After that returned to –55 °C again. Repeated above cycle for 5 times. After being kept in room temp. for 1 hour, filter shall be measured	It shall meet Table 1.
Resistance to Solder Heat	Lead terminals are immersed up to 1.5mm from filter's body in soldering bath of 350± 10°C, for 3±0.5 sec. And then filter shall be measured after being placed in room temperature for 1 hour.	It shall meet Table 1.
Solderability	Lead terminals are immersed in aide solder for 5 sec and then immersed in soldering bath of 230±5°C, for 3±0.5 sec.	At least 95% lead terminals shall be covered with solder.
Drop Test	Filter shall be measured after 3 times random drops from the height of 30 cm on concrete floor	No visible damage and it meet Table 1
Adhesion	A static load of 20N to the direction of the arrow (see Fig. 4) shall be applied on the core of the Component and hold for 10 seconds. Filter shall be soldered correctly and tightly to PCB.	It shall meet Table 1.
Vibration	Filter shall be measured after being applied vibration of amplitude of 1.5mm with 10-55Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours	No visible damage and it meet Table 1
Substrate Bending Test	Apply pressure in the direction of arrow (see Fig. 3) at a rate of about 0.5mm per second until it reaches a bend of 3mm and hold for 30 seconds.	It shall meet Table 1.

### Table1

Item	Center Frequency	Band width (6dB)	Band width (40dB)	Stop Band Attenuation (fo±100KHz)	Ripple (fo±3KHz)	Insertion Loss
Specification	450±1.0 KHz Max.	±3.0 KHz Min.	±12.5 KHz Min.	25.0 dB Min.	1.0 dB Max	5.0 dB Max

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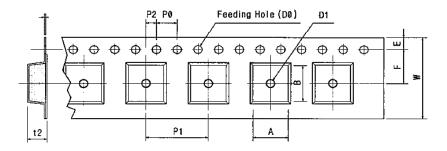
### **SUGGESTED REFLOW PROFILE (For Reference Only)**



Profile Feature		Pb-Free Assembly
Average Ramp-up Rate (Ts Max to Tp)		3°C/second Max
Preheat	Temperature Min (Ts Min.)	125°C
	Temperature Max (Ts Max.)	200°C
	Time (ts Min. to ts Max.)	60 ~ 180 seconds
Time maintained above	Temperature (TL)	217°C
	Time (tL)	60 ~ 150 seconds
Peak/Classification Temperature (Tp)		260 °C
Time within 5°C of a	actual Peak Temperature (tp)	20 ~ 40 seconds
Ramp-down rate		6 °C /Second Max.
Time 25 °C to Peak Temperature		8 minutes Max.
Suggest reflow times		3 Times Max.

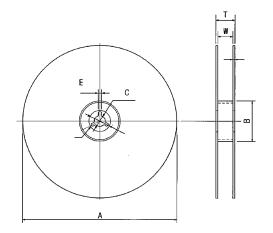
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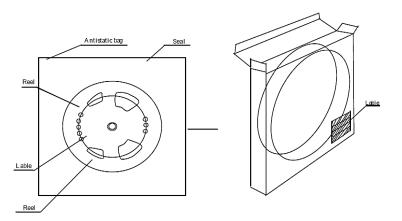
### REEL DIMENSION (Unit: mm, 1000pcs/Reel)



Tape Running Direction

### **TAPE DIMENSION (Unit: mm)**





Code	Dimension
W	16.0+/-0.30
F	7.50+/-0.05
E	1.75+/-0.10
P 0	4.00+/-0.10
P 1	8.00+/-0.10
P 2	2.00+/-0.05
D 0	Ø1.5+/-0.10
D 1	Ø1.0+/-0.25
t 2	4.20+/-0.10
А	6.70+/-0.10
В	6.30+/-0.10

Code	Dimension
А	Ø180+/-1.0
В	Ø60+/-0.5
С	Ø13.0+/-0.5
E	2.00+/-0.5
W	17.0+/-1.0
Т	19.4+/-0.3

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