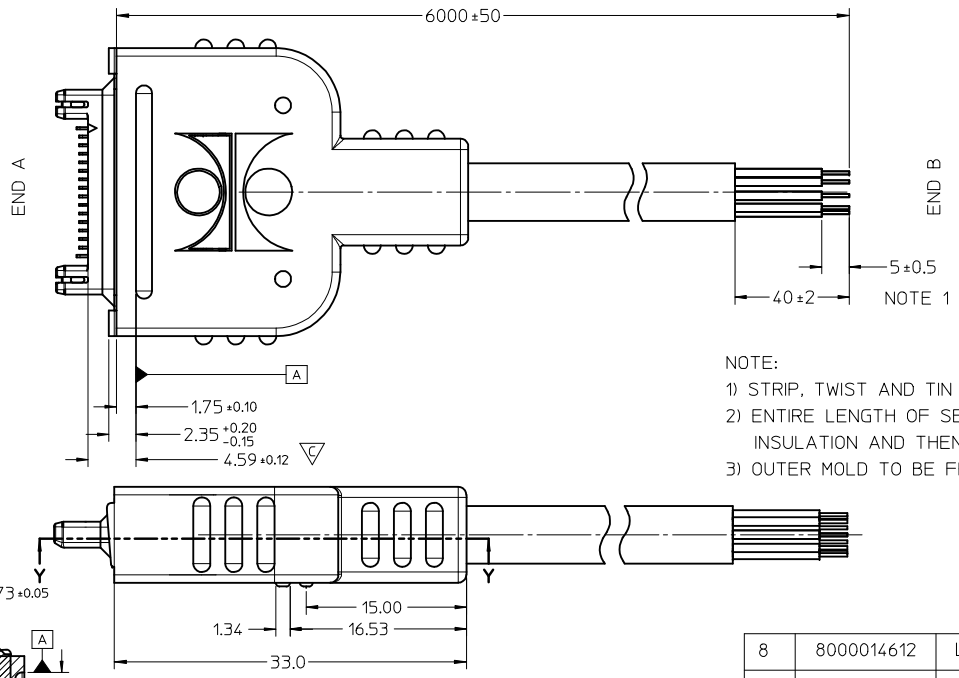
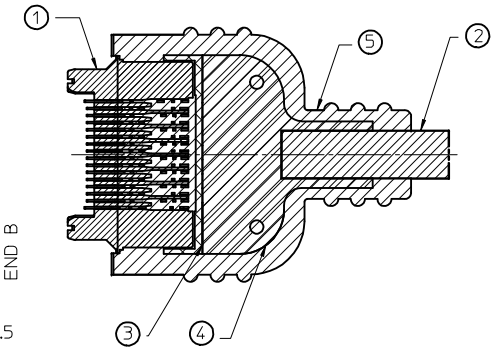



SECTION S-S




SECTION Y-Y

NOTE:
1) STRIP, TWIST AND TIN ALL THE CORES WITH LEAD FREE SOLDER
2) ENTIRE LENGTH OF SEMI STRIP SHOULD BE TINNED WITHOUT MELTING INSULATION AND THEN REMOVE THE HST
3) OUTER MOLD TO BE FREE OF BLISTERS AND SINKMARKS

TABLE-1

| | | |
|---|---|---|
| 16 | YELLOW | --- |
| 15 | BLUE | --- |
| 14 | BROWN | --- |
| 13 | GREY | --- |
| 12 | VOID | --- |
| 11 | VOID | --- |
| 10 | VOID | --- |
| 9 | VOID | --- |
| 8 | VOID | --- |
| 7 | VOID | --- |
| 6 | VOID | --- |
| 5 | PINK | --- |
| 4 | GREEN | --- |
| 3 | WHITE | --- |
| 2 | BLACK | --- |
| 1 | RED | --- |
| HANDYLINK SIDE END 'A' | WIRE COLOR | END 'B' |

ROHS COMPLIANT

| ITEM | PART NUMBER | DESCRIPTION |
|---|---|---|
| 8 | 8000014612 | LEAD FREE SOLDER |
| 7 | 884260436 | HST 1.5 MM DIA, WHITE |
| 6 | 884260404 | HST 1.0 MM DIA, BLACK |
| 5 | 899921473 | OUTER MOLD MATERIAL: PVC GRAY ( PANTONE 538U) |
| 4 | 365640023 | INNER MOLD, MATERIAL: HDPE (WHITE) |
| 3 | 884770300 | CAP, MATERIAL: HDPE (WHITE) |
| 2 | 884535101 | 9 CORE CABLE 19/0.1 STRANDED BARE COPPER 26 AWG, TPE, JACKETE OD 5.4MM HALOGEN FREE MEDICAL CABLE |
| 1 | 453391600 | HANDYLINK 16 PIN CONNECTOR |

ENTER DESCRIPTION
EC NO: I2009-0290 2009/03/11
DRWN:NRP 2009/03/11
CHKD:MSSRIKANTH 2009/03/11
APPR:MSSRIKANTH 2009/03/11
DESCRIPTION
A
REV

QUALITY SYMBOLS
▼=0
C=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

| | mm | INCH |
|---|---|---|
| 4 PLACES | ± --- | ± --- |
| 3 PLACES | ± --- | ± --- |
| 2 PLACES | ± 0.1 | ± --- |
| 1 PLACE | ± 0.1 | ± --- |
| ANGULAR ±---° | | |

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM ONLY
SCALE: 3:1
DESIGN UNITS: METRIC
THIRD ANGLE PROJECTION

DRAWN BY: NARASIMHA DATE: 2009/01/07
CHECKED BY: MSSRIKANTH DATE: 2009/01/07
APPROVED BY: KP DATE: 2009/01/07

TITLE: CABLE ASSY I/O I/O 1 WIRE L=6.0 MTS MEDICAL CABLE ASSY

molex MOLEX INCORPORATED

MATERIAL NO.: 366970079
DOCUMENT NO.: SD-36697-019
SHEET NO.: 1 OF 1
SIZE: A2

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